



Replaces Toro Greensmaster TriFlex 3400 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615
Groomer



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Belt					
10	R104-4705	104-4705, 120-2763	Belt - Groomer	1	
Blades					
20	R110-2333	110-2333	Groomer Blade - Helix .028 Thick	42	
20	R110-2343	110-2343	Groomer Blade - Carbide Tipped - Helix 1.5mm	42	
21	R132-4626	132-4626	Groomer Blade - Helix .035 Thick	42	
Brushes					
30	R105-9635	105-9635	Brush - Groomer	1	
31	R127-1547	127-1547	Grooming Brush - 21 in Soft Bristles	1	
31	R127-1548	127-1548	Grooming Brush - 21 in Stiff Bristles	1	
Other Parts Available					
70	R106-8535	106-8535	RH Lift Arm Assy	1	
71	R106-8536	106-8536	LH Lift Arm Assy	1	
72	R106-2630	106-2630	Idler Bearing Assy	1	
73	R104-4727	104-4727	Ring - Retaining	1	
74	R251-259	251-259, 251-307	Bearing - Ball	2	
75	R106-8521	106-8521	Decal-Warning	1	
76	R110-1700	110-1700, 66-4460	Spring-Extension	1	
77	R106-8527	106-8527	Bushing	1	
78	R256-2	256-2	Bushing - Idler Pulley	2	

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79	R106-8530	106-8530	Seal - Oil	4	
80	R107-8105	106-8520, 107-8105	Bearing-Ball - Extended	4	
81	R106-8463	106-8463	Shim-Groomer	1	
82	R106-8482	106-8482	Adjuster-Groomer	2	
83	R256-42	256-42	Bushing	2	
84	R104-4754	104-4754	Spring-Detent	2	
85	R106-8489	106-8489	Bushing-Sleeve	4	
86	R106-8528	106-8528	Screw - Lock	2	
87	R107-8107	106-8490, 107-8107	Washer - Wave	2	
88	R32120-19	32120-19, 32120-81	E-Ring	2	
89	R115-5219	115-5219	Pulley-Driven, Splined	1	
90	R121-4605	121-4605	Washer - Spring - Curved	2	
91	R106-4237	106-4237	Bearing	2	
92	R150690	108-0989	Screw - Set 1/4-20 x 1/4	1	
93	R302-40	302-13, 302-40	Fitting - Grease	2	
94	R43-5930	01-176-0030, 43-5930	Washer - Lock M6	2	
94	R6050-103	48-8010, 48-8030	Washer - Flat	1	
94	R24M7139	24M7139, 3256-16, 33093-00, 43-5930	Washer - Flat 6mm	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
95	R70-1350	70-1350	Spacer - 1/4 Fits Groomer Shaft	82	
96	R125-3478	125-3478	Groomer Shaft Assy	1	
97	R32127-46	32127-46, 3296-60	Locknut	2	
97	R120-9653	120-9653	Locknut - 7/8-14 Nylon Jam GR2	2	
98	R105-5711	105-5711, 119-4165	Shim - Roller	6	
99	R322-1	01-178-0504, 20-22-AD, 20-22-AGD, 322-1, 513337	Bolt - Hex HD 5/16-18 x 1/2	3	
100	R121-4610	121-4610	Bolt - 5/16-18 x 1/2 Hx HD GR5	1	
101	R121-4600	121-4600	Locknut - 3/8-16 Hx HD Jam Nylon Ins	4	
102	R119-4040	119-4040	Nut - 1/4-20 Fl Locknut	1	
103	R360-0398	360-0398	O-Ring	1	
104	R253-146	105-0150, 253-143, 253-146, 253-153	Seal	1	
105	R105-5708	105-5708, 121-4609	Plug - Expansion	1	
106	R700414	302-11, 302-19, 302-4, 32-8170	Zerk - Grease 1/4-28 45 Deg	1	

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106	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	1	
107	R121-4604	121-4604	Screw - M6-1.0 x 12mm Hx HD CL8-8	2	
108	R110-7352	110-7352	Screw - HOC 2 5/8 Stainless	2	
109	R121-4615	121-4615	Screw - M6-1.0 x 8mm Hx HD Cl 8-8	1	
110	R121-4614	121-4614	Locknut - M10-1.5 Class 8 Hex Flange	1	
111	R120-9659	120-9659	Nut - 10-24 Lock, Nylon Insert	2	

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