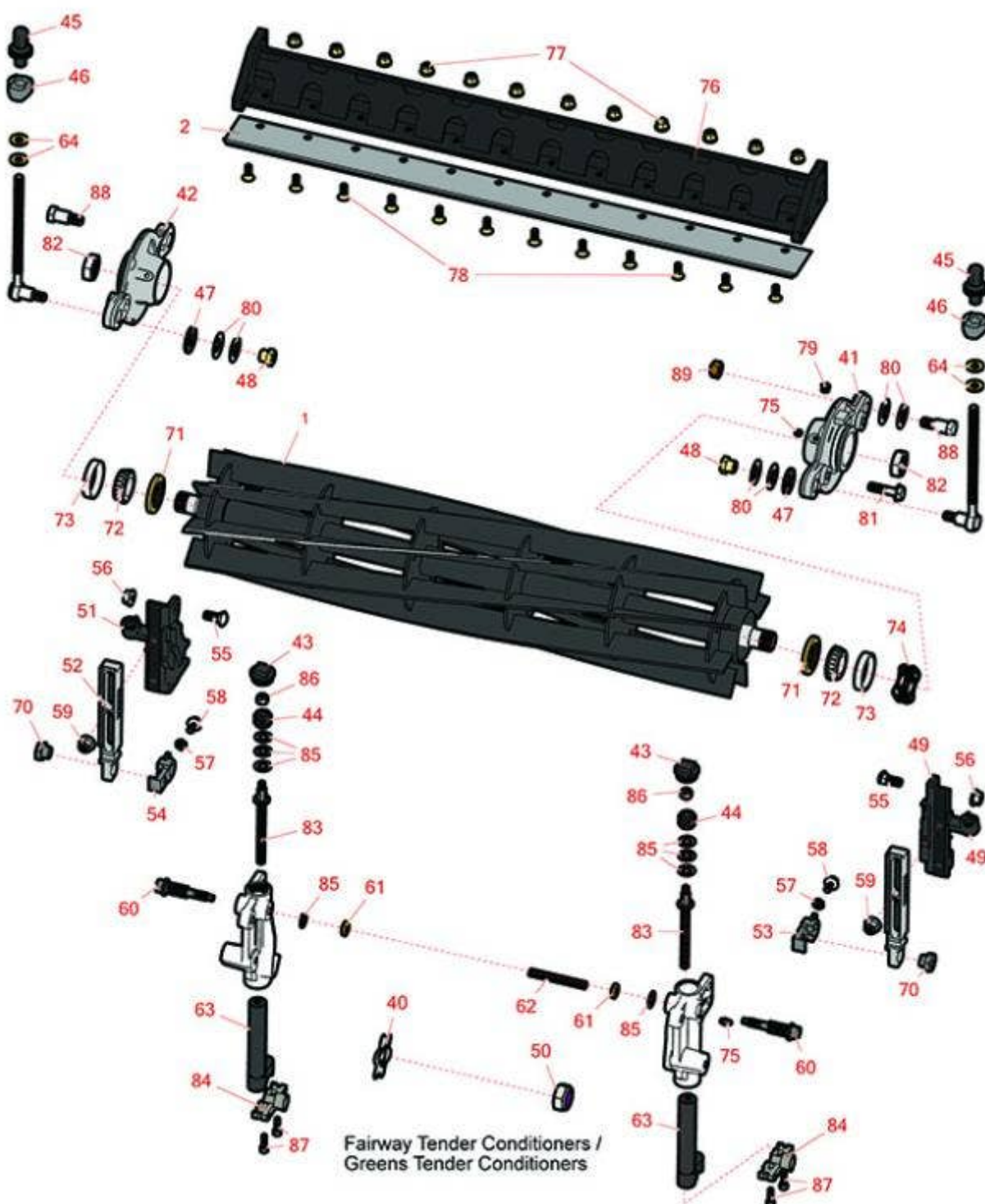




# Replaces John Deere 2653B Reel Mower Parts

Cutting Unit - Serial 030001 & up  
Reel & Bedknife



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Cutting Unit - Serial 030001 & up  
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| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                  |          |                      |   |
|---|------------------|----------|----------------------|---|
| 1 | <b>RTCA19357</b> | TCA19357 | Reel - 5 Blade 30 in | 1 |
|---|------------------|----------|----------------------|---|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                  |          |                      |   |
|---|------------------|----------|----------------------|---|
| 1 | <b>RTCA19355</b> | TCA19355 | Reel - 5 Blade 26 in | 1 |
|---|------------------|----------|----------------------|---|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                  |          |                      |   |
|---|------------------|----------|----------------------|---|
| 1 | <b>RTCA19358</b> | TCA19358 | Reel - 8 Blade 30 in | 1 |
|---|------------------|----------|----------------------|---|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                  |          |                      |   |
|---|------------------|----------|----------------------|---|
| 1 | <b>RTCA19356</b> | TCA19356 | Reel - 8 Blade 26 in | 1 |
|---|------------------|----------|----------------------|---|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

## R&R Bedknives, Lifetime Guaranteed

|   |                |        |                          |   |
|---|----------------|--------|--------------------------|---|
| 2 | <b>RMT1973</b> | MT1973 | Bedknife - 30 in 12 Hole | 1 |
|---|----------------|--------|--------------------------|---|

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Cutting Unit - Serial 030001 & up  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |                   |                                  |   |  |
|---|----------------|-------------------|----------------------------------|---|--|
| 2 | <b>RMT2396</b> | MT2396,<br>MT6949 | Bedknife - 26 in Low Cut 10 Hole | 1 |  |
|---|----------------|-------------------|----------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |         |                          |   |  |
|---|-----------------|---------|--------------------------|---|--|
| 2 | <b>RET17752</b> | ET17752 | Bedknife - 26 in 10 Hole | 1 |  |
|---|-----------------|---------|--------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## Other Parts Available

|    |                  |                       |                            |    |  |
|----|------------------|-----------------------|----------------------------|----|--|
| 40 | <b>RMT2624</b>   | MT2624                | Knife - Greens Conditioner | 46 |  |
| 41 | <b>RUC13937</b>  | UC13937               | Housing - w/o Bearing - LH | 1  |  |
| 42 | <b>RUC13941</b>  | UC13941               | Housing - w/o Bearing - RH | 1  |  |
| 43 | <b>RUC16102</b>  | TCU24949,<br>UC16102  | Cap                        | 2  |  |
| 44 | <b>RTCU40491</b> | TCU24683,<br>TCU40491 | Worm Gear                  | 2  |  |
| 45 | <b>RUC16137</b>  | TCU24955,<br>UC16137  | Adjuster                   | 2  |  |
| 46 | <b>RTCU25394</b> | TCU25394,<br>TCU27453 | Base                       | 2  |  |

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| Item No                                   | R&R Part No. | OEM Part No.          | Description                       | Qty Req | Order Quantity |
|-------------------------------------------|--------------|-----------------------|-----------------------------------|---------|----------------|
| 47                                        | RTC25260     | TCU25260              | Washer                            | 2       |                |
| 48                                        | RET16572     | ET16572               | Nut - Hex                         | 2       |                |
| 49                                        | RUC16138     | UC16138               | Bracket - Front LH                | 1       |                |
| 50                                        | RN198341     | N198341               | Nut - Nyloc 7/8-14                | 1       |                |
| 51                                        | RUC16139     | UC16139               | Bracket - Front RH                | 1       |                |
| 52                                        | RUC22790     | UC22790               | Bracket - Front Roller            | 2       |                |
| 53                                        | RUC18211     | TCU24461,<br>UC18211  | Bracket - LH                      | 1       |                |
| 54                                        | RUC16109     | TCU24461,<br>UC16109  | Bracket - RH                      | 1       |                |
| 55                                        | R03M7191     | 03M7191               | Bolt - Carriage M10 x 25          | 4       |                |
| 56                                        | RH135891     | H135891               | Locknut - 10mm x 1.5 Flanged 10.9 | 4       |                |
| <i>Detail Description: High Strength:</i> |              |                       |                                   |         |                |
| 57                                        | R14M7151     | 14M7151               | Nut - Jam Roller Adj              | 2       |                |
| 58                                        | R33114-016   | 19M7162               | Bolt - Hx HD 8mm x 1.25 x 15      | 2       |                |
| 59                                        | R14M7465     | 14M7465               | Lock Nut - M10-1.50 Fl            | 4       |                |
| 60                                        | RTC26458     | TCU26458              | Worm Gear                         | 2       |                |
| 61                                        | R14M7152     | 14M7152               | Nut - 10mm x 1.5 Jam              | 2       |                |
| 62                                        | RTC25398     | TCU25398              | Compression Spring                | 2       |                |
| 63                                        | RAUC13597    | AUC13597              | Adjuster                          | 2       |                |
| 64                                        | R24H1682     | 24H1682               | Washer - 13/32 x 7/8 x 1/8        | 4       |                |
| 70                                        | RTC28635     | TCU24555,<br>TCU28635 | Eccentric                         | 2       |                |

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| Item No | R&R Part No. | OEM Part No.                 | Description                     | Qty Req | Order Quantity |
|---------|--------------|------------------------------|---------------------------------|---------|----------------|
| 71      | RTC25266     | TCU25266                     | Seal                            | 2       |                |
| 72      | R254-94      | JD8933,<br>TCU37582          | Tapered Bearing Cone            | 2       |                |
| 73      | R254-72      | JD8253                       | Cup - Bearing                   | 2       |                |
| 74      | R170610      | TCU26530                     | Spring - Compression            | 2       |                |
| 75      | R302-5       | JD7797,<br>JD7842,<br>JD7844 | Fitting - Grease                | 1       |                |
| 76      | RAMT1051     | AMT1051                      | Backing Bar - 30 Bedknife       | 1       |                |
| 77      | R14M7396     | 14M7396                      | Locknut - Flanged Nyloc         | 12      |                |
| 78      | R19M7573     | 19M7573                      | Screw - Bedknife M8-1.25 x 20   | 12      |                |
| 79      | R170714      | E14814                       | Fitting - Pressure Relief       | 2       |                |
| 80      | RET16678     | ET16678                      | Washer - Spring                 | 8       |                |
| 81      | R19M7804     | 19M7804                      | Bolt - Flanged Hex M10-1.5 x 40 | 2       |                |
| 82      | RTC26215     | TCU26215                     | Nut - Reel                      | 2       |                |
| 83      | RTC26123     | TCU26123                     | Adjuster                        | 2       |                |
| 84      | RTC28987     | TCU25228,<br>TCU28987        | Half Clamp - Roller Bkt         | 2       |                |
| 85      | RET16679     | ET16679                      | Washer - Spring                 | 6       |                |
| 86      | RM148268     | M148268                      | Lock Nut                        | 2       |                |
| 87      | R19M8627     | 19M7603,<br>19M8627          | Screw - M6 x 20                 | 4       |                |
| 88      | RMT6338      | MT6338                       | Bolt - Shoulder                 | 2       |                |
| 89      | RA31867      | A31867                       | Locknut                         | 2       |                |

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