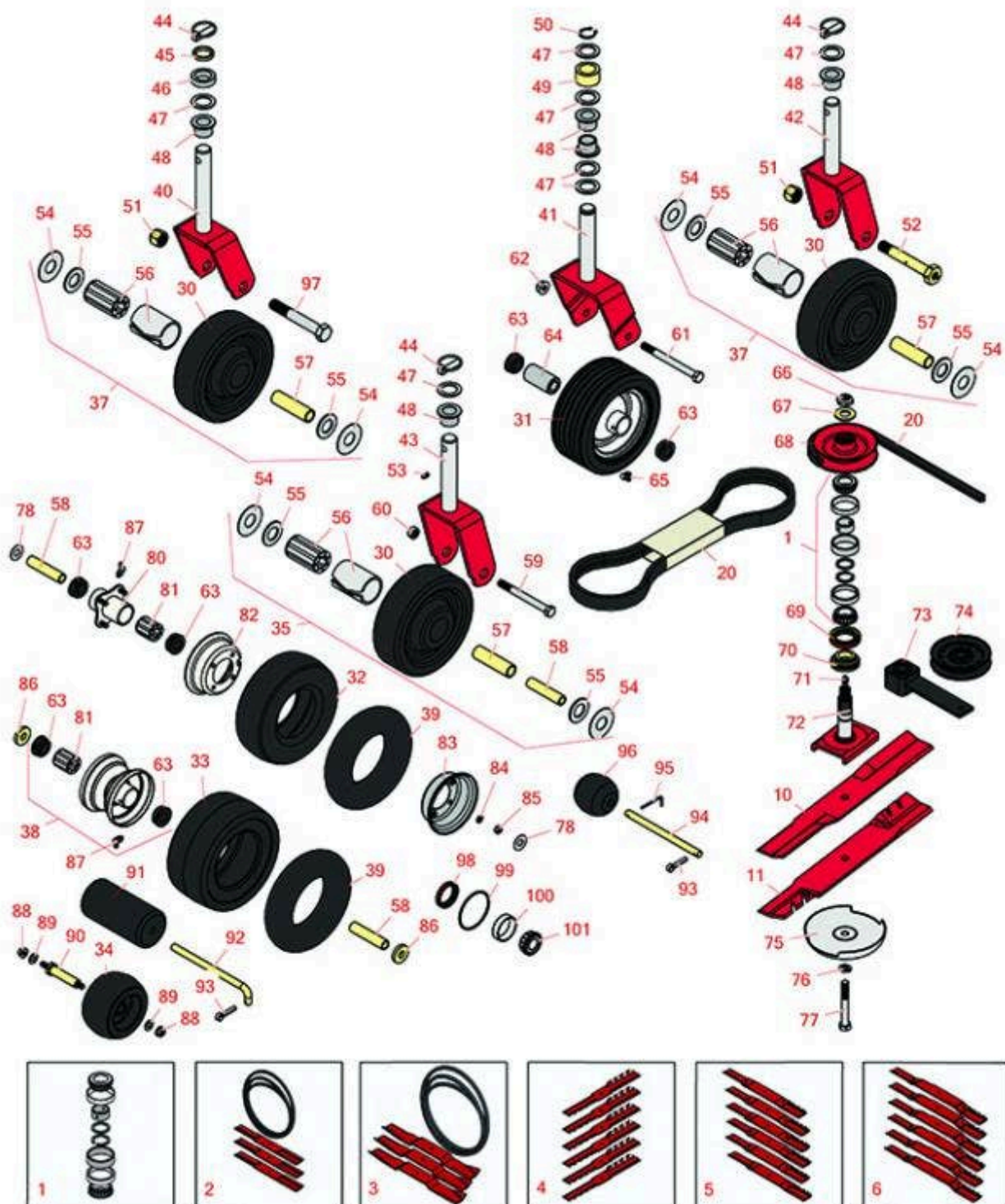




# Replaces Toro Groundsmaster 120 Parts

*Traction Unit - Model 30612*

*44in Side Discharge Mower - Model 30544*



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# Replaces Toro Groundsmaster 120 Parts

Traction Unit - Model 30612  
44in Side Discharge Mower - Model 30544



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## Overhaul Kits

1	<b>R46-8530</b>	27-0960, 46-8530	Bearing - Set with Rings/Spacers	3	
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*Tech Note: Includes 2 ea: R254-72 Bearings, R254-94 Cones, Spacers & Rings:*

2	<b>R95-3071</b>	95-3071	Kit - Blade and Belt	1	
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*Tech Note: Includes 3 ea: R44-6250-03 Rotary Blade; 1 ea: R44-6260 Deck Belt:*

3	<b>R95-3073</b>	95-3073	Kit - Blade and Belt	1	
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*Tech Note: Includes: 3 ea: R92-5608-03 Rotary Blades & 1 ea: R92-5588 Deck Belt:*

4	<b>R108-1477</b>	108-1477	Mower Blade Kit - Gator Mulching Set/6	1	
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*Tech Note: Includes 6 ea: R104-1301 Gator Mulching Rotary Blades:*

6	<b>R108-1478</b>	108-1478	Mower Blade Kit - Gator Mulching Set/6	1	
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*Tech Note: Includes 6 ea: R57-0250M Gator Mulching Rotary Blades:*

## Rotary Blades

10	<b>R27-0990</b>	27-0990, 27-0990-03	Mower Blade	3	
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10	<b>R44-6250</b>	44-6250, 44-6250-03	Mower Blade	3	
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*Tech Note: Fits 62" Decks:*

10	<b>R40-3760</b>	40-3760	Mower Blade	3	
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*Tech Note: Fits GM117, 52" Deck:*

10	<b>R92-5608</b>	92-5608, 92-5608-03	Mower Blade - 21.75 in	3	
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*Tech Note: Fits GM 220 Guardian Recycler 62" Deck:*

11	<b>R27-0990M</b>	104-1301	Mower Blade - Gator Mulcher	3	
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# Replaces Toro Groundsmaster 120 Parts

Traction Unit - Model 30612  
44in Side Discharge Mower - Model 30544



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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*Tech Note: Fits 52" Decks:*

11	<b>R57-0250M</b>	104-1304	Mower Blade - Mulcher 24.75	3	
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*Tech Note: Fits GM217D & 220, 72" Deck:*

11	<b>R92-5608M</b>	104-1303, 107-0214-03	Mower Blade - Mulcher 21.75	3	
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*Tech Note: Fits GM220 Recycler 62" Deck:*

## Belts

20	<b>R150515</b>	27-1160	Belt - Deck Gm 52	1	
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*Tech Note: Fits 52" Decks:*

20	<b>R44-6260</b>	44-6260	Belt - Deck	1	
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*Tech Note: Fits 62" Decks:*

20	<b>R150563</b>	57-0240	Belt - Deck	1	
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*Tech Note: Fits 72" Decks:*

20	<b>R150564</b>	74-1330	Belt - Deck	1	
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*Tech Note: Fits 62" Model 30162:*

20	<b>R150565</b>	92-5588	Belt - Deck	1	
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*Tech Note: Fits 62" GM220:*

20	<b>R44-8990</b>	44-8990	Belt - Torque Team	1	
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*Tech Note: Fits 62" Decks:*

20	<b>R41-9150</b>	41-9150	Belt - Torque Team	1	
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*Tech Note: Fits 52" Decks:*

## Tires & Wheels

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# Replaces Toro Groundsmaster 120 Parts

*Traction Unit - Model 30612  
44in Side Discharge Mower - Model 30544*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
30	<b>R27-1190</b>	27-1190	Wheel Only - Gm 52 Deck	2	
31	<b>R85-5760</b>	85-5760	Wheel Assy - 8 x 3.50 Solid	2	
32	<b>RCT5120081</b>	68-8960	Tire - 8x3.00-4 Nhs (4 Ply) Carlisle Smooth	2	
33	<b>R99-1268</b>	99-1268	Castor Wheel Assy 8x3.5-4 Smooth	1	
<i>Tech Note: Includes: R62-5580 Bearing &amp; R62-5570 Bearing:</i>					
33	<b>R93-9939</b>	93-9939, 98-2877	Tire - 8x3.50-4 (4 Ply) Sm Pneu	1	
34	<b>R68-2730</b>	1-603299, 68-2730	Wheel - Anti Scalp	1	
35	<b>R104-3441</b>	104-3441	Wheel - Solid Phenolic Assy	2	
37	<b>R27-1050</b>	27-1050, 46-8230	Wheel Assy	2	
38	<b>R100-2348</b>	100-2348	Rim Assy with Bearings	1	
<i>Tech Note: Includes 2ea R62-5580 Bearings &amp; 1 ea R62-5570 Bearing.:</i>					
39	<b>R68-8950</b>	68-8950	Tube - Castor Wheel 9x3.50-4 TR87	2	
<b>Other Parts Available</b>					
40	<b>R27-1010</b>	27-1010	Caster Fork - Fits Gm 52	2	
<i>Tech Note: Fits 52" Decks 7 1/4" Shaft:</i>					
41	<b>R92-5408-01</b>	92-5408-01	Caster Fork	2	
42	<b>R40-0370</b>	40-0370	Caster Fork -Use w/Solid Wheel	2	
43	<b>R68-8900-01</b>	68-8900, 68-8900-01	Caster Fork - Use w/Pneumatic Tire	2	
44	<b>R3290-384</b>	3290-384	Pin - Lynch Heavy Duty	2	
45	<b>R27-1040</b>	27-1040	Spacer	2	

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# Replaces Toro Groundsmaster 120 Parts

*Traction Unit - Model 30612  
44in Side Discharge Mower - Model 30544*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
46	<b>R63-0070</b>	26-1580, 63-0070	Spacer - 1/2 HOC	12	
47	<b>R3-6781</b>	3-6781	Washer - Thrust - Castor Wheel	8	
48	<b>R256-150</b>	256-150	Bushing - Bronze Castor	4	
<i>Tech Note: Fits 52" Decks:</i>					
48	<b>R28-9290</b>	28-9290	Bushing - Steel Castor	4	
<i>Tech Note: Fits 62" Decks:</i>					
48	<b>R94-1291</b>	94-1291	Bushing - Flanged	4	
<i>Tech Note: Fits 52, 62 &amp; 72 Decks:</i>					
49	<b>R93-1167</b>	93-1167	Spacer - Caster	2	
50	<b>R32151-91</b>	32151-91	Ring - Retaining	2	
51	<b>R32153-6</b>	32153-6	Locknut - 3/4-10 ESNA Zinc	2	
52	<b>R46-8140</b>	46-8140	Axle - Assy w/Nut	2	
<i>Tech Note: Incl item #51:</i>					
53	<b>R302-5</b>	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
54	<b>R27-1170</b>	27-1170	Washer - Thrust	4	
55	<b>R27-1180</b>	27-1180	Washer - Brg. Retainer	4	

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*Traction Unit - Model 30612  
44in Side Discharge Mower - Model 30544*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
56	<b>R27-1210</b>	27-1210	Bearing - w/Sleeve	2	
57	<b>R27-1200</b>	27-1200, 46-8640, 54-8860	Spacer - Front Deck Wheel	2	
58	<b>R68-8980</b>	68-8980	Bushing - Spanner Wheel	2	
59	<b>R325-19</b>	01-150-1450, 01-158-1260, 01-178-0840, 20-99-AGD, 325-19	Bolt - Hex HD 1/2-13 x 5	2	
60	<b>R32146-13</b>	01-189-0813, 20-8260, 22-15-AJFD, 32146-13, 32153-16, 32153-5, 321653-5	Locknut - 1/2-13	2	
61	<b>R325-22</b>	01-150-0650, 01-178-0844, 325-21, 325-22	Bolt - Hx HD 1/2-13 x 5 1/2	2	
62	<b>R32128-23</b>	32128-23, 3218-23, 99-5107	Nut - Lock Hex Flanged 1/2-13	2	
63	<b>R62-5580</b>	62-5530, 62-5580	Bearing - Flanged - Caster	4	
64	<b>R83-4740</b>	83-4740	Bearing	2	
65	<b>R302-40</b>	302-13, 302-40	Fitting - Grease	2	
66	<b>R3296-15</b>	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	

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# Replaces Toro Groundsmaster 120 Parts



*Traction Unit - Model 30612  
44in Side Discharge Mower - Model 30544*

Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
66	<b>R444742</b>	32146-20, 9150906, 915090P	Nut - 3/4-16 Gripco Centerlock	2	
67	<b>R7-4150</b>	7-4150	Washer	3	
68	<b>R44-6340</b>	44-6340, 44-6340-03	Pulley - Splined 62 Deck	3	
69	<b>R253-139</b>	253-139	Seal - Spindle	6	
70	<b>R27-0950</b>	27-0950	Spacer - Bearing	3	
71	<b>R471219</b>	30-8360, 302-2, 302-24, 302-31, 302-52, 471219	Zerk - Grease	2	
72	<b>R105-1686</b>	105-1686, 51-3551	Shaft - Spindle	1	
<i>Tech Note: Model 30162 Only:</i>					
72	<b>R27-0920</b>	27-0920	Spindle - Splined - 4-5/8 in	0	
73	<b>R27-8580</b>	100-6178, 27-1060, 27-8580, 99-1297	Socket - Idler	1	
74	<b>R52-4580</b>	27-1080, 52-4580	Pulley - Idler	1	
74	<b>R65-5940</b>	65-5940	Pulley - Idler	2	
75	<b>R72-9361</b>	27-1000, 27-1001, 72-9360, 72-9361	Cup - Anti-Scalp	3	

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*Traction Unit - Model 30612  
44in Side Discharge Mower - Model 30544*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
76	<b>R3253-7</b>	01-166-0030, 01-166-0080, 01-166-0290, 01-166-0810, 23-13-GD, 3253-7, 48-9380	Washer - Lock 1/2	3	
76	<b>R67-5770</b>	67-5770	Washer - Blade	3	
77	<b>R3213-8</b>	3213-8	Bolt - Blade	3	
<i>Tech Note: Fits 52" Decks:</i>					
77	<b>R44-2200</b>	3213-22, 44-2200	Bolt - Blade	3	
<i>Tech Note: Fits 62" Decks:</i>					
78	<b>R453017</b>	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	4	
80	<b>R68-8940</b>	68-8940	Hub Assy - w/Brgs	2	
81	<b>R62-5570</b>	62-5570	Bearing - Castor Wheel	2	
82	<b>R68-8920</b>	68-8920	Wheel - Half w/Valve Hole	2	
83	<b>R68-8930</b>	68-8930	Wheel - Half Male	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
84	<b>R3253-4</b>	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 42-9850, 48-9350, 48-9360, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	4	
85	<b>R3219-2</b>	01-188-0524, 22-12-BJKD, 3219-2, 915720	Nut - 5/16-24 Zinc	4	
86	<b>R70-8040</b>	70-8040	Washer	4	
87	<b>R700414</b>	302-11, 302-19, 302-4, 32-8170	Zerk - Grease 1/4-28 45 Deg	2	
88	<b>R3296-39</b>	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	1	

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*Traction Unit - Model 30612*

*44in Side Discharge Mower - Model 30544*

Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
89	<b>R453011</b>	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	1	
90	<b>R99-2842</b>	99-2842	Spacer - Wheel	1	
91	<b>R36-1740</b>	36-1740	Roller - Rotary Deck	1	
92	<b>R40-0340</b>	40-0340	Shaft - Rear Roller	2	
93	<b>R3272-11</b>	01-151-0010, 01-151-0040, 28-18-D, 28-28-D, 3211-72, 3272-11	Pin - Cotter	1	
94	<b>R40-6400</b>	40-6400	Shaft - Roller	1	
94	<b>R57-0680</b>	57-0680	Shaft - Roller - 4-1/4	1	
95	<b>R57-0690</b>	57-0690	Pin - Roller Shaft	1	
96	<b>R29-4820</b>	29-4820	Roller	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
97	<b>R328-9</b>	01-150-1170, 01-150-1700, 01-178-1240, 328-9	Capscrew - 3/4-10 x 5	2	
98	<b>R253-137</b>	253-137	Seal - Gear Box	2	
99	<b>R237-97</b>	237-97	O-Ring - Gear Box	2	
100	<b>R254-90</b>	21-6120, 21-6430, 21-8390, 254-90, 32-8180	Tapered Bearing Cup	4	
101	<b>R254-91</b>	254-91	Tapered Bearing Cone	4	

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