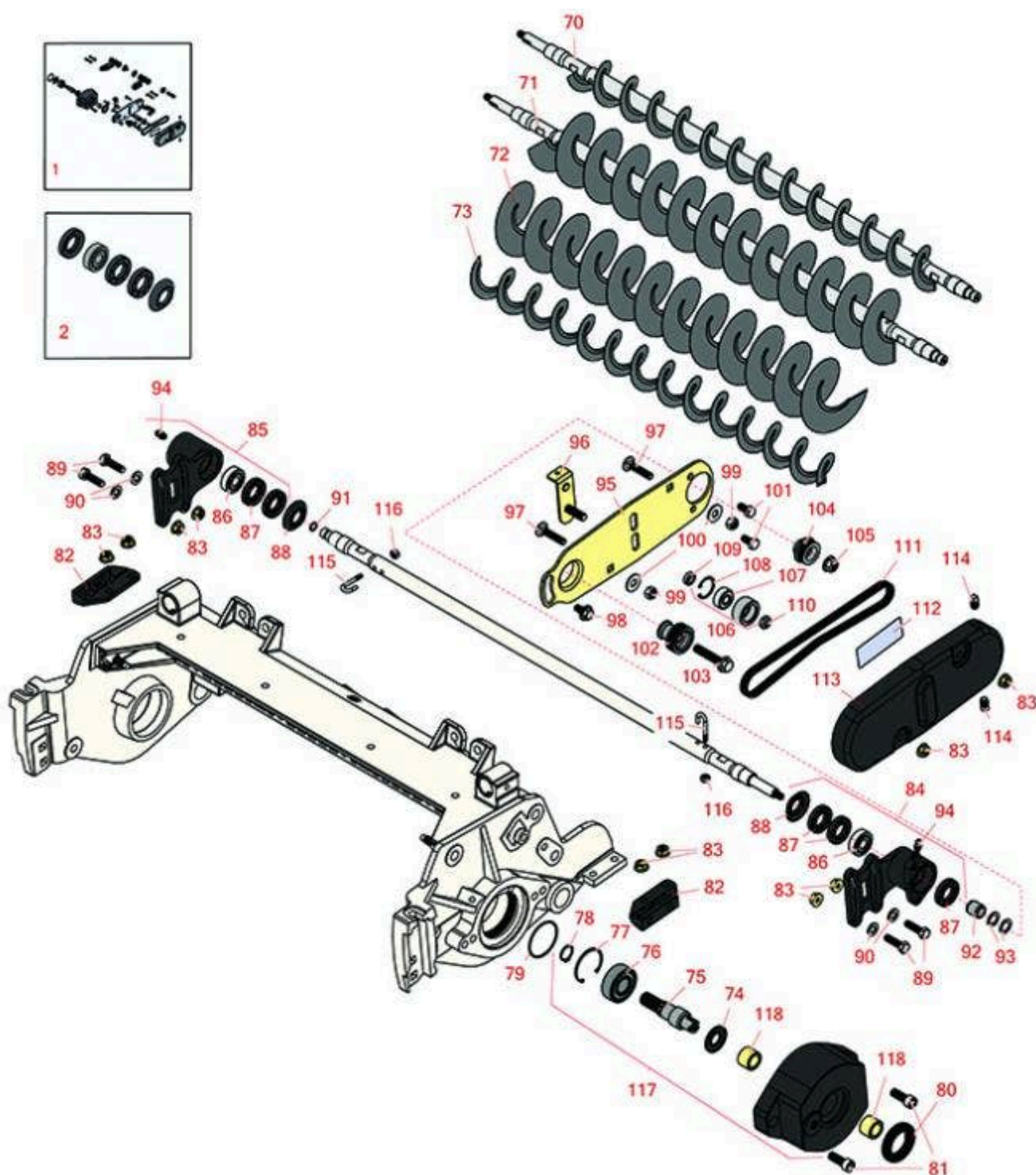




## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682

Rear Roller Brush - Model 03683



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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682

Rear Roller Brush - Model 03683



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

### Complete Roller Brush Kits

|   |                |       |                                      |   |  |
|---|----------------|-------|--------------------------------------|---|--|
| 1 | <b>R150907</b> | 03683 | Brush Kit - Rear Roller - Less Brush | 1 |  |
|---|----------------|-------|--------------------------------------|---|--|

*Tech Note: R150915 or R150916 must also be added:*

### Overhaul Kits

|   |                  |          |               |   |  |
|---|------------------|----------|---------------|---|--|
| 2 | <b>R110-4086</b> | 110-4086 | Kit - Bearing | 1 |  |
|---|------------------|----------|---------------|---|--|

*Detail Description: Includes 1 ea: R95-0707 Bearing, R108-4172 Seal; & 3 ea: R106-8530 Seal:*

### Other Parts Available

|    |                |          |                                             |   |  |
|----|----------------|----------|---------------------------------------------|---|--|
| 70 | <b>R150915</b> | 108-4190 | Shaft Assy - Rear Roller Brush - 2 in Keyed | 1 |  |
|----|----------------|----------|---------------------------------------------|---|--|

*Tech Note: (2007 & Prior):*

|    |                |  |                                               |   |  |
|----|----------------|--|-----------------------------------------------|---|--|
| 71 | <b>R150916</b> |  | Shaft Assy - Rear Roller Brush 3.5 in - Keyed | 1 |  |
|----|----------------|--|-----------------------------------------------|---|--|

*Tech Note: (2007 & Prior):*

|    |                  |          |                                   |   |  |
|----|------------------|----------|-----------------------------------|---|--|
| 72 | <b>R110-1740</b> | 110-1740 | Brush-Roller (High HOC) 3.5 in OD | 1 |  |
|----|------------------|----------|-----------------------------------|---|--|

|    |                  |          |                       |   |  |
|----|------------------|----------|-----------------------|---|--|
| 73 | <b>R108-4193</b> | 108-4193 | Brush - Roller - 2 OD | 1 |  |
|----|------------------|----------|-----------------------|---|--|

|    |                  |          |            |   |  |
|----|------------------|----------|------------|---|--|
| 74 | <b>R107-7795</b> | 107-7795 | Seal - Oil | 1 |  |
|----|------------------|----------|------------|---|--|

|    |                  |          |               |   |  |
|----|------------------|----------|---------------|---|--|
| 75 | <b>R108-4234</b> | 108-4234 | Shaft - Drive | 1 |  |
|----|------------------|----------|---------------|---|--|

|    |                 |         |         |   |  |
|----|-----------------|---------|---------|---|--|
| 76 | <b>R93-2559</b> | 93-2559 | Bearing | 1 |  |
|----|-----------------|---------|---------|---|--|

|    |                  |          |                  |   |  |
|----|------------------|----------|------------------|---|--|
| 77 | <b>R32120-62</b> | 32120-62 | Ring - Retaining | 1 |  |
|----|------------------|----------|------------------|---|--|

|    |                |                                                        |                  |   |  |
|----|----------------|--------------------------------------------------------|------------------|---|--|
| 78 | <b>R458013</b> | 30-0580,<br>32120-72,<br>458013,<br>93-2525,<br>936125 | Ring - Retaining | 1 |  |
|----|----------------|--------------------------------------------------------|------------------|---|--|

|    |                  |          |        |   |  |
|----|------------------|----------|--------|---|--|
| 79 | <b>R112-6967</b> | 112-6967 | O-Ring | 1 |  |
|----|------------------|----------|--------|---|--|

|    |               |       |                            |   |  |
|----|---------------|-------|----------------------------|---|--|
| 80 | <b>R240-7</b> | 240-7 | Grommet - Rubber - 2 in OD | 1 |  |
|----|---------------|-------|----------------------------|---|--|

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## Replaces Toro Reelmaster 5510-D Parts

*DPA Cutting Unit - Models 03681 & 03682*

*Rear Roller Brush - Model 03683*



| Item No | R&R Part No.     | OEM Part No.                        | Description                       | Qty Req | Order Quantity |
|---------|------------------|-------------------------------------|-----------------------------------|---------|----------------|
| 81      | <b>R3274-7</b>   | 3247-7,<br>3274-7                   | Bolt - Soc HD Cap 3/8-16 x 1      | 2       |                |
| 82      | <b>R108-4480</b> | 108-4480                            | Bracket - Rear Roller Brush       | 2       |                |
| 83      | <b>R104-8300</b> | 104-8300,<br>104-8300 ,<br>119-4041 | Locknut - 5/16-18 Flanged Y/Zinc  | 10      |                |
| 84      | <b>R108-4495</b> | 108-4495                            | Bearing Housing Assy - Driven     | 1       |                |
| 85      | <b>R108-4496</b> | 108-4496                            | Bearing Housing Assy - Non Driven | 1       |                |
| 86      | <b>R95-0707</b>  | 95-0707                             | Bearing - Self Aligning           | 2       |                |
| 87      | <b>R106-8530</b> | 106-8530                            | Seal - Oil                        | 5       |                |
| 88      | <b>R108-4172</b> | 108-4172                            | Seal - Excluder                   | 2       |                |
| 89      | <b>R322-16</b>   | 322-16,<br>Apr-00                   | Bolt - Hex HD 5/16-18 x 1-1/8     | 4       |                |
| 90      | <b>R94-6936</b>  | 94-6936,<br>94-9236                 | Washer - Hardened - 5/16 SAE      | 4       |                |
| 91      | <b>R237-22</b>   | 107-8844,<br>237-22,<br>237-78      | O-Ring                            | 1       |                |
| 92      | <b>R108-4491</b> | 108-4491,<br>127-7139               | Spacer - Hardened                 | 1       |                |
| 93      | <b>R112-6957</b> | 112-6957                            | Washer - Hardened                 | 2       |                |

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682

Rear Roller Brush - Model 03683



| Item No | R&R Part No.     | OEM Part No.                                                                                                                                   | Description                     | Qty Req | Order Quantity |
|---------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|---------|----------------|
| 94      | <b>R302-5</b>    | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease                | 2       |                |
| 95      | <b>R108-4205</b> | 108-4205                                                                                                                                       | Plate Assy - Rear Roller Brush  | 1       |                |
| 96      | <b>R108-4478</b> | 108-4478                                                                                                                                       | Plate - Idler                   | 1       |                |
| 97      | <b>R112-6950</b> | 112-6950,<br>3230-27                                                                                                                           | Bolt - Carriage 5/16-18 x 1-1/2 | 2       |                |
| 98      | <b>R27-0411</b>  | 27-0411                                                                                                                                        | Bolt - Shoulder                 | 1       |                |
| 99      | <b>R3296-47</b>  | 3296-47                                                                                                                                        | Locknut - 5/16-18 Jam Nyloc     | 2       |                |
| 100     | <b>R453009</b>   | 01-166-0400,<br>24-10-BD,<br>24-9-AD,<br>32-9650,<br>3256-2,<br>3256-23,<br>3256-3,<br>3256-67,<br>3290-217,<br>3556-3,<br>4-2390,<br>7-0152   | Washer - Flat 5/16 SAE          | 2       |                |
| 101     | <b>R322-2</b>    | 322-2,<br>513338P                                                                                                                              | Bolt - Hex HD 5/16-18 x 5/8     | 2       |                |
| 102     | <b>R110-1742</b> | 110-1742                                                                                                                                       | Pulley - Driver                 | 1       |                |

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## Replaces Toro Reelmaster 5510-D Parts

*DPA Cutting Unit - Models 03681 & 03682*

*Rear Roller Brush - Model 03683*



| Item No | R&R Part No.     | OEM Part No.                                    | Description                    | Qty Req | Order Quantity |
|---------|------------------|-------------------------------------------------|--------------------------------|---------|----------------|
| 103     | <b>R66-9302</b>  | 3234-20,<br>66-9302                             | Screw - HHF, Whiz              | 1       |                |
| 104     | <b>R110-1743</b> | 110-1743                                        | Pulley - Driven - Keyed        | 1       |                |
| 105     | <b>R104-8301</b> | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570 | Locknut - 3/8-16 Nylon Flanged | 1       |                |
| 106     | <b>R110-1745</b> | 110-1745                                        | Bearing Assy - Idler           | 1       |                |
| 107     | <b>R110-1701</b> | 110-1701                                        | Bearing                        | 1       |                |
| 108     | <b>R32151-60</b> | 32151-60                                        | Ring - Snap                    | 1       |                |
| 109     | <b>R93-3658</b>  | 93-3658                                         | Spacer - Hardened              | 1       |                |
| 110     | <b>R3296-59</b>  | 3296-59                                         | Locknut - 3/8-16 Nylon Jam     | 1       |                |
| 111     | <b>R110-1747</b> | 110-1747                                        | Belt - Rear Brush - 7 in       | 1       |                |
| 112     | <b>R110-1734</b> | 110-1734                                        | Decal-Belt Tension             | 1       |                |
| 113     | <b>R112-6952</b> | 112-6952                                        | Cover - Belt                   | 1       |                |
| 114     | <b>R285-17</b>   | 285-10,<br>285-17                               | Plug - 1/8 NPT                 | 2       |                |
| 115     | <b>R105-9632</b> | 105-9632                                        | Bolt - J                       | 2       |                |
| 116     | <b>R3296-2</b>   | 32127-10,<br>3296-2,<br>9157404                 | Nut - #10 Lock                 | 2       |                |
| 117     | <b>R108-4201</b> | 108-4201                                        | Bearing Housing Assy           | 1       |                |
| 118     | <b>R108-4477</b> | 108-4477                                        | Spacer                         | 1       |                |

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