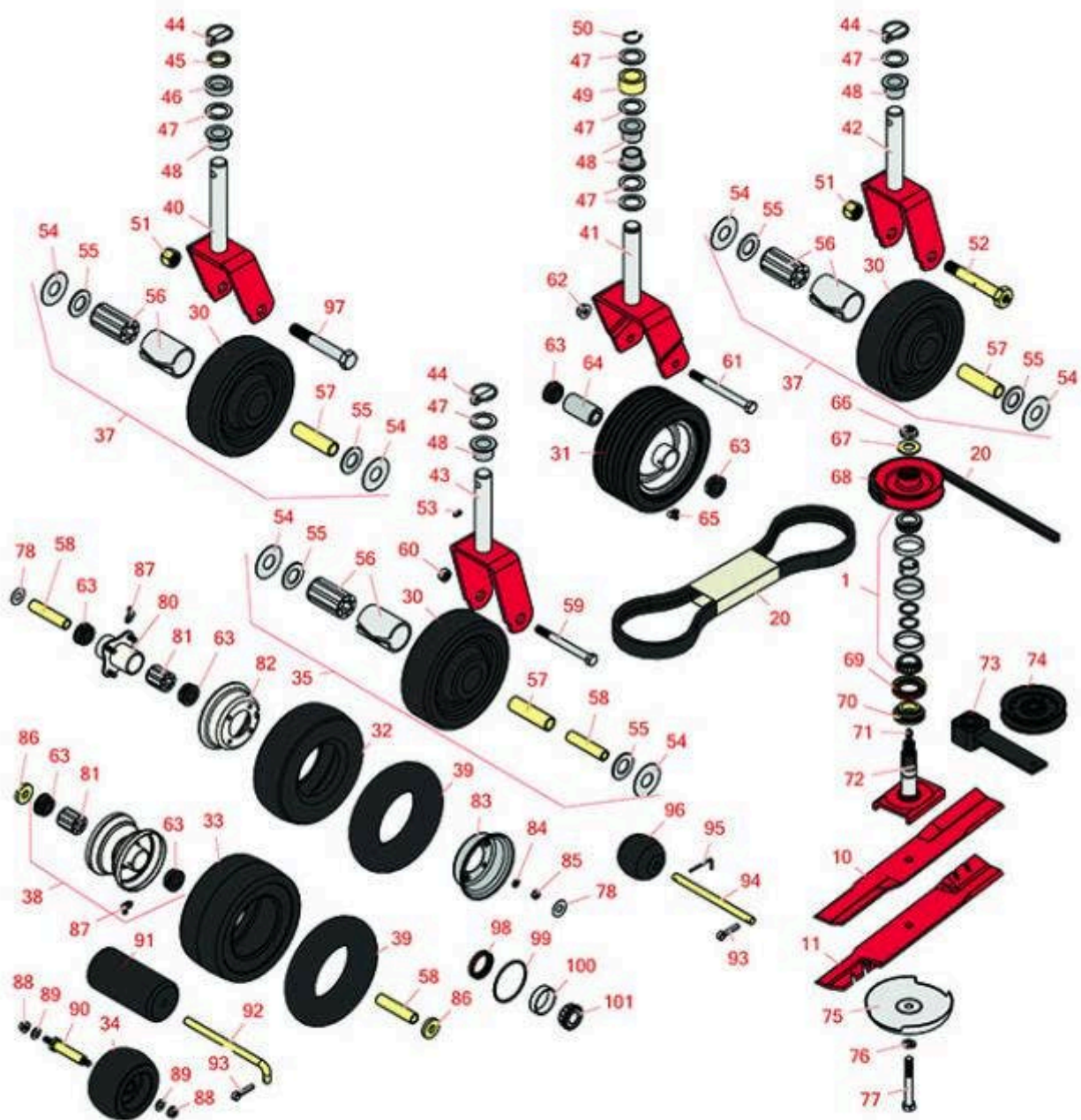




Replaces Toro Groundsmaster 120 Parts

Traction Unit - Model 30612

52in Side Discharge Deck - Model 30573



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Replaces Toro Groundsmaster 120 Parts

Traction Unit - Model 30612

52in Side Discharge Deck - Model 30573



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Overhaul Kits

1	R46-8530	27-0960, 46-8530	Bearing - Set with Rings/Spacers	3	
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Tech Note: Includes 2 ea: R254-72 Bearings, R254-94 Cones, Spacers & Rings:

2	R95-3071	95-3071	Kit - Blade and Belt	1	
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Tech Note: Includes 3 ea: R44-6250-03 Rotary Blade; 1 ea: R44-6260 Deck Belt:

3	R95-3073	95-3073	Kit - Blade and Belt	1	
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Tech Note: Includes: 3 ea: R92-5608-03 Rotary Blades & 1 ea: R92-5588 Deck Belt:

4	R108-1477	108-1477	Mower Blade Kit - Gator Mulching Set/6	0	
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Tech Note: Includes 6 ea: R104-1301 Gator Mulching Rotary Blades:

6	R108-1478	108-1478	Mower Blade Kit - Gator Mulching Set/6	0	
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Tech Note: Includes 6 ea: R57-0250M Gator Mulching Rotary Blades:

Rotary Blades

10	R27-0990	27-0990, 27-0990-03	Mower Blade	3	
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10	R40-3760	40-3760	Mower Blade	3	
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Tech Note: Fits GM117, 52" Deck:

11	R27-0990M	104-1301	Mower Blade - Gator Mulcher	3	
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Tech Note: Fits 52" Decks:

Belts

20	R150515	27-1160	Belt - Deck Gm 52	1	
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Tech Note: Fits 52" Decks:

20	R44-6260	44-6260	Belt - Deck	1	
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Traction Unit - Model 30612

52in Side Discharge Deck - Model 30573



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<i>Tech Note: Fits 62" Decks:</i>					
20	R150563	57-0240	Belt - Deck	1	
<i>Tech Note: Fits 72" Decks:</i>					
20	R150564	74-1330	Belt - Deck	1	
<i>Tech Note: Fits 62" Model 30162:</i>					
20	R150565	92-5588	Belt - Deck	1	
<i>Tech Note: Fits 62" GM220:</i>					
20	R44-8990	44-8990	Belt - Torque Team	1	
<i>Tech Note: Fits 62" Decks:</i>					
20	R41-9150	41-9150	Belt - Torque Team	1	
<i>Tech Note: Fits 52" Decks:</i>					
Tires & Wheels					
30	R27-1190	27-1190	Wheel Only - Gm 52 Deck	2	
31	R85-5760	85-5760	Wheel Assy - 8 x 3.50 Solid	2	
32	RCT5120081	68-8960	Tire - 8x3.00-4 Nhs (4 Ply) Carlisle Smooth	2	
33	R99-1268	99-1268	Castor Wheel Assy 8x3.5-4 Smooth	1	
<i>Tech Note: Includes: R62-5580 Bearing & R62-5570 Bearing:</i>					
33	R93-9939	93-9939, 98-2877	Tire - 8x3.50-4 (4 Ply) Sm Pneu	1	
34	R68-2730	1-603299, 68-2730	Wheel - Anti Scalp	1	
35	R104-3441	104-3441	Wheel - Solid Phenolic Assy	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
37	R27-1050	27-1050, 46-8230	Wheel Assy	2	
38	R100-2348	100-2348	Rim Assy with Bearings	1	

Tech Note: Includes 2ea R62-5580 Bearings & 1 ea R62-5570 Bearing.:

39	R68-8950	68-8950	Tube - Castor Wheel 9x3.50-4 TR87	2	
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Other Parts Available

40	R27-1010	27-1010	Caster Fork - Fits Gm 52	2	
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Tech Note: Fits 52" Decks 7 1/4" Shaft:

41	R92-5408-01	92-5408-01	Caster Fork	2	
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42	R40-0370	40-0370	Caster Fork -Use w/Solid Wheel	2	
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43	R68-8900-01	68-8900, 68-8900-01	Caster Fork - Use w/Pneumatic Tire	2	
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44	R3290-384	3290-384	Pin - Lynch Heavy Duty	2	
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45	R27-1040	27-1040	Spacer	2	
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46	R63-0070	26-1580, 63-0070	Spacer - 1/2 HOC	12	
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47	R3-6781	3-6781	Washer - Thrust - Castor Wheel	8	
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48	R256-150	256-150	Bushing - Bronze Castor	4	
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Tech Note: Fits 52" Decks:

48	R28-9290	28-9290	Bushing - Steel Castor	4	
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Tech Note: Fits 62" Decks:

48	R94-1291	94-1291	Bushing - Flanged	4	
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Tech Note: Fits 52, 62 & 72 Decks:

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Replaces Toro Groundsmaster 120 Parts

Traction Unit - Model 30612

52in Side Discharge Deck - Model 30573



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
49	R93-1167	93-1167	Spacer - Caster	2	
50	R32151-91	32151-91	Ring - Retaining	2	
51	R32153-6	32153-6	Locknut - 3/4-10 ESNA Zinc	2	
52	R46-8140	46-8140	Axle - Assy w/Nut	2	
<i>Tech Note: Incl item #51:</i>					
53	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	0	
54	R27-1170	27-1170	Washer - Thrust	4	
55	R27-1180	27-1180	Washer - Brg. Retainer	4	
56	R27-1210	27-1210	Bearing - w/Sleeve	2	
57	R27-1200	27-1200, 46-8640, 54-8860	Spacer - Front Deck Wheel	2	
58	R68-8980	68-8980	Bushing - Spanner Wheel	2	
59	R325-19	01-150-1450, 01-158-1260, 01-178-0840, 20-99-AGD, 325-19	Bolt - Hex HD 1/2-13 x 5	2	

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Replaces Toro Groundsmaster 120 Parts



Traction Unit - Model 30612

52in Side Discharge Deck - Model 30573

Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
60	R32146-13	01-189-0813, 20-8260, 22-15-AJFD, 32146-13, 32153-16, 32153-5, 321653-5	Locknut - 1/2-13	2	
61	R325-22	01-150-0650, 01-178-0844, 325-21, 325-22	Bolt - Hx HD 1/2-13 x 5 1/2	2	
62	R32128-23	32128-23, 3218-23, 99-5107	Nut - Lock Hex Flanged 1/2-13	2	
63	R62-5580	62-5530, 62-5580	Bearing - Flanged - Caster	4	
64	R83-4740	83-4740	Bearing	2	
65	R302-40	302-13, 302-40	Fitting - Grease	2	
66	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
66	R444742	32146-20, 9150906, 915090P	Nut - 3/4-16 Gripco Centerlock	2	
67	R7-4150	7-4150	Washer	3	
68	R44-6340	44-6340, 44-6340-03	Pulley - Splined 62 Deck	3	
69	R253-139	253-139	Seal - Spindle	6	
70	R27-0950	27-0950	Spacer - Bearing	3	

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Replaces Toro Groundsmaster 120 Parts



Traction Unit - Model 30612

52in Side Discharge Deck - Model 30573

Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
71	R471219	30-8360, 302-2, 302-24, 302-31, 302-52, 471219	Zerk - Grease	2	
72	R105-1686	105-1686, 51-3551	Shaft - Spindle	1	
<i>Tech Note: Model 30162 Only:</i>					
72	R27-0920	27-0920	Spindle - Splined - 4-5/8 in	0	
73	R27-8580	100-6178, 27-1060, 27-8580, 99-1297	Socket - Idler	1	
74	R52-4580	27-1080, 52-4580	Pulley - Idler	1	
74	R65-5940	65-5940	Pulley - Idler	2	
75	R72-9361	27-1000, 27-1001, 72-9360, 72-9361	Cup - Anti-Scalp	3	
76	R3253-7	01-166-0030, 01-166-0080, 01-166-0290, 01-166-0810, 23-13-GD, 3253-7, 48-9380	Washer - Lock 1/2	3	
76	R67-5770	67-5770	Washer - Blade	3	
77	R3213-8	3213-8	Bolt - Blade	3	
<i>Tech Note: Fits 52" Decks:</i>					
77	R44-2200	3213-22, 44-2200	Bolt - Blade	3	

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Replaces Toro Groundsmaster 120 Parts

Traction Unit - Model 30612

52in Side Discharge Deck - Model 30573



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Tech Note: Fits 62" Decks:

78	R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	4	
80	R68-8940	68-8940	Hub Assy - w/Brgs	2	
81	R62-5570	62-5570	Bearing - Castor Wheel	2	
82	R68-8920	68-8920	Wheel - Half w/Valve Hole	2	
83	R68-8930	68-8930	Wheel - Half Male	2	
84	R3253-4	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 42-9850, 48-9350, 48-9360, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	4	
85	R3219-2	01-188-0524, 22-12-BJKD, 3219-2, 915720	Nut - 5/16-24 Zinc	4	
86	R70-8040	70-8040	Washer	4	
87	R700414	302-11, 302-19, 302-4, 32-8170	Zerk - Grease 1/4-28 45 Deg	2	

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Traction Unit - Model 30612

52in Side Discharge Deck - Model 30573

Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
88	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	1	
89	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	1	
90	R99-2842	99-2842	Spacer - Wheel	1	
91	R36-1740	36-1740	Roller - Rotary Deck	1	
92	R40-0340	40-0340	Shaft - Rear Roller	2	
93	R3272-11	01-151-0010, 01-151-0040, 28-18-D, 28-28-D, 3211-72, 3272-11	Pin - Cotter	1	

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52in Side Discharge Deck - Model 30573



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
94	R40-6400	40-6400	Shaft - Roller	1	
94	R57-0680	57-0680	Shaft - Roller - 4-1/4	1	
95	R57-0690	57-0690	Pin - Roller Shaft	1	
96	R29-4820	29-4820	Roller	1	
97	R328-9	01-150-1170, 01-150-1700, 01-178-1240, 328-9	Capscrew - 3/4-10 x 5	2	
98	R253-137	253-137	Seal - Gear Box	2	
99	R237-97	237-97	O-Ring - Gear Box	2	
100	R254-90	21-6120, 21-6430, 21-8390, 254-90, 32-8180	Tapered Bearing Cup	4	
101	R254-91	254-91	Tapered Bearing Cone	4	

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