





Replaces Toro Reelmaster 5510-G Parts

Verti-Cut Unit - Model 03684

Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Verti-Cut Blades

1	R93-3038-03	93-3038, 93-3038-03	Blade - Vertical Mower 1/16x7.25	16	
1	R106-8625	106-8625	Blade - Carbide Tip	16	

R&R Rollers

2	R107-4040	107-4040	Roller - Smooth Tubular Steel	1	
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Tech Note: Fits 2006-2007):

Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable ball bearings. (2006 - 2007):

3	R114-5404	114-5404, 137-6107	Roller - Smooth Tubular Steel - Long	1	
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Tech Note: (Fits 2008 & Newer):

Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable stainless ball bearings. (2006 - 2007):

4	R110-9614	110-9614	Roller Assy - 2.5 Solid Front	0	
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Tech Note: (Fits 2006 -2007):

Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable ball bearings.:

5	R114-5419	114-5419, 137-6109	Roller - Smooth Tubular Steel	1	
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Tech Note: (Fits 2008 & Newer)):

Overhaul Kits

10	R114-5430	114-5430	Overhaul Kit - Roller	1	
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Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:

11	R106-9606	106-9606	Overhaul Kit - Roller	1	
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Detail Description: Include 2 ea: R343667 Bearings, R253-70 Seals, R32120-62 Retaining Rings, R93-1251 Seals, R93-1252 Seals, R93-2931 Washers, R93-3007 Seals:

Other Parts Available

30	R114-5403	114-5403	Shaft - Front Roller	1
31	R114-3717	114-3717	Seal	2
32	R112-5290	112-5290, 251--346, 251-346, 72-5430	Bearing - Stainless	2
33	R112-7494	112-7494	Seal	4
34	R114-3745	106-6939, 108-3151, 114-3745, 114-5411	Locknut - Bearing - Stainless	2
35	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	6
36	R107-2952	107-2952	Bracket - Front Roller	2
37	R3234-19	3234-19	Bolt - Hex Washer 3/8-16x1-3/4	2
38	R108-4279	108-4279	Spacer - Frame	2
39	R108-4284	108-4284	Shaft - Support	1
40	R107-7433	107-7433	Carrier Frame Assy	1

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41	R93-2877	93-2877	Bushing - Flanged	2	
42	R108-4475-03	108-4475-03	Scraper - Full Front 2.5 in	1	
43	R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2	
44	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	13	
45	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	6	
46	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	
47	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	8	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
48	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
49	R131-0516	108-4978, 131-0516	Insert - RH - Verti-Cut Shaft	1	
50	R108-4975	108-4975	Shaft Assy - V-Cut	1	
51	R105-0172	105-0172	Spacer - Verticut Shaft 1.2 in	15	
52	R105-0177	105-0177	Spacer - Verticut Shaft 1/4 in	1	
53	R105-0173	105-0173	Washer - Verticut Shaft 1/4 in	1	
54	R3220-25	3220-25	Nut - Jam 1-3/8-12	1	
55	R131-0515	108-4977, 131-0515	Insert - LH - Verti-Cut Shaft	1	
56	R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	9	
57	R99-8662	99-8662	Tube - Spring	1	
58	R104-3396	104-3396	Bolt - Hex HD 3/8-16 x 2-1/4	1	
59	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
60	R94-2703	94-2703	Plug - Plastic Spindle Housing	1	
61	R112-6967	112-6967	O-Ring	2	
62	R93-2489	93-2489	Bearing - Reel	2	

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63	R107-4028	105-6757, 107-4028	Seal - Grease	2	
64	R453013	01-166-0140, 01-166-0700, 3256-5, 80-4850	Washer - Flat 7/16	4	
65	R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2	
66	R107-2954	107-2954	Nut - Bearing Adjuster	1	
67	R108-4269-01	108-4269-01	Weight	1	
68	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
69	R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	3	
70	R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	1	

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70	R87-7270-01	87-7270	Washer - Flat 1/2	1	
71	R110-4079	110-4079	Spring	1	
72	R115-2007	107-7437, 115-2007	Rod - Spring	1	
73	R110-9631	110-9631	Side Plate - RH	1	
74	R110-9630	110-9630	Side Plate - LH	1	
75	R107-3281	107-3281	Bracket - Scraper - RH	1	
76	R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2	
77	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
78	R107-3279	107-3279	Bracket - Scraper - LH	1	
79	R106-3925	106-3925	Shim - 1/4 - Rear Roller HOC	4	
80	R106-3924	106-3924	Bracket - Rear Roller	2	
81	R3254-21	3254-21	Washer - 1 in Interl Star	2	
82	R3231-7	3231-33, 3231-7	Bolt - Carriage 3/8-16 x 2-1/4	2	
83	R108-4286	108-4286	Bracket - Adj	2	
84	RP17609-2	106-9758, 3230-7	Bolt - Carriage 5/16-18 x 1-1/2	4	
85	R108-4289	108-4289	Pin - Roller Mounting	2	
86	R3290-355	01-159-0050, 3290-355, 58-5370	Pin - Bridge - Snap	2	
87	R108-4293	108-4293	Roller - UHMW	2	

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88	R59-2580	59-2580	Spacer - Wheel	2	
89	R3296-59	3296-59	Locknut - 3/8-16 Nylon Jam	2	
90	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
91	R107-2999	107-2999	Scraper - Rear Roller	1	
92	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	4	
93	R107-2979	107-2979	Bolt - Shoulder	6	
94	R3256-74	3256-74	Washer - Flat	1	
95	R322-14	01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	
96	R107-3296	107-3296, 99-5717	Shaft - Rear Long Roller	1	
97	R93-3007	93-3007	Seal	2	
98	R343667	109966, 251-6, 38-7820	Bearing - Ball	2	
99	R93-1251	93-1251	Seal	2	
100	R93-1252	93-1252	Seal - Outer	2	
101	R253-70	253-70	Seal	2	
102	R93-2931	93-2931	Washer - Roller Seal	2	
103	R32120-62	32120-62	Ring - Retaining	2	
104	R110-4069	110-4069	Bracket	1	

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105	R92-2762	92-2762	Pin - Snap	1	
106	R110-4058	110-4058	Bracket - Chain	1	
107	R107-3258	107-3258	Frame	1	
108	R3234-5	3234-5, 62-3310	Bolt - 5/16-18x3/4 Hx Ser Was HD	4	
109	R93-6688	93-6688	Decal - Warning	1	
110	R107-2996	107-2996	Grass Shield - Front	1	
111	R107-7779-01	107-7779-01	Grass Shield Assy - Rear	1	
112	R108-4961	108-4961	Tab - Stop - Shield	1	
113	R114-5407	114-5407	Shaft - Long Rear Roller	1	
<i>Tech Note: (fits 2008 & Newer):</i>					
114	R110-4053	110-4053	Shaft - Front Roller	1	
<i>Tech Note: (Fits 2006-2007):</i>					

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