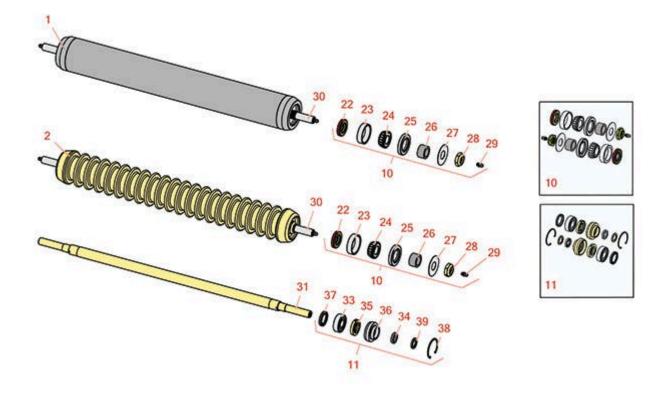


## **Replaces Toro Reelmaster 5500-D Parts**



Cutting Unit - Models 03860, 03861 & 03862 Rollers





## Replaces Toro Reelmaster 5500-D Parts Cutting Unit - Models 03860, 03861 & 03862



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity			
R&R I	Rollers							
1	R150728	99-5749	Roller - Smooth Heavy Duty Tubular Steel	1				
	Tech Note: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. Shaft length measures 26-3/4".:							
2	R150730	100-9906	Roller - Grooved Cast Steel	1				
	Tech Note: Constructed with cast steel body and a through shaft. This heavy duty roller uses tapered roller bearings for extended life.Shaft length measures 26-3/4".:							
Overl	haul Kits							
10	R100141		Overhaul Kit - Roller	0				
	Tech Note: Includes 2 ea: R253-117 Seals, R253-152 Seals, R254-78 Bearings, R254-79 Cups, R302-5 Grease Fittings, R3296-15 Locknuts, R5-4038 Wear Sleeves, R150504 Washers:							
11	R106-9606	106-9606	Overhaul Kit - Roller	0				
	Tech Note: Include 2 ea: R343667 Bearings, R253-70 Seals, R32120-62 Retaining Rings, R93-1251 Seals, R93-1252 Seals, R93-2931 Washers, R93-3007 Seals:							
Othe	r Parts Available							
22	R253-152	253-116, 253-152	Seal - Inner Roller	2				
23	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2				
	Tech Note: Use R25	4-79M installation mandrel to	properly install race.:					

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## **Replaces Toro Reelmaster 5500-D Parts**



Cutting Unit - Models 03860, 03861 & 03862 Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
24	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	
25	R253-117	253-117, 253-165	Seal - Outer Triple Lip	2	
26	R5-4038	5-4038, 51-2420	Sleeve - Wear Reel Shaft	2	
27	R150504	66-5620	Washer	2	
28	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
29	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
30	R150729		Shaft - Roller	1	
31	R99-5748	99-5748	Shaft - Roller	1	
33	R343667	109966, 251-6, 38-7820	Bearing - Ball	2	
34	R253-70	253-70	Seal	2	

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## **Replaces Toro Reelmaster 5500-D Parts**



Cutting Unit - Models 03860, 03861 & 03862 Rollers

Item <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
35 <b>R93-1251</b>	93-1251	Seal	2
36 <b>R93-1252</b>	93-1252	Seal - Outer	2
37 <b>R93-3007</b>	93-3007	Seal	2
38 <b>R32120-62</b>	32120-62	Ring - Retaining	2
39 <b>R93-2931</b>	93-2931	Washer - Roller Seal	2