



Replaces Toro Reelmaster 2000D Parts

Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239
Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R Rollers to fit 27" Units					
1	R61-0410	61-0410	Roller - Smooth Tubular Steel	1	
<i>Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					
2	R1503770		Roller - Smooth UHMW Polyethylene	1	
<i>Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					
3	R63-5160	63-5160, 92-1846	Roller - Grooved Repairable Steel	1	
<i>Tech Note: Constructed with a through shaft and greasable tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					
4	R1503780		Roller - Grooved UHMW Polyethylene	1	
<i>Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i>					
R&R Rollers to fit 32" Units					
5	R94-4982	94-4982	Roller - Smooth Tubular Steel	1	
<i>Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					
6	R1504401		Roller - Smooth UHMW Polyethylene	1	
<i>Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					
7	R150720	94-4993	Roller - Grooved Repairable Steel	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Tech Note: Constructed with a through shaft and greasable tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:

8	R1504352		Roller - Grooved UHMW Polyethylene	1	
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Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:

Overhaul Kits

10	R104-1398	104-1398	Scraper Kit (Set of 3 w/Hardware)	1	
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20	R106-9607	106-9607	Overhaul Kit - Roller	0	
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Tech Note: Includes 2 ea: R253-146 Seals, R253-152 Seals, R254-78 Bearings, R254-79 Bearing Cups, R302-5 Zerks & R71-3590 Nuts:

21	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
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Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

Other Parts Available

30	R253-152	253-116, 253-152	Seal - Inner Roller	2	
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31	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2	
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Tech Note: Use R254-79M installation mandrel to properly install race.:

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32	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	
33	R253-146	105-0150, 253-143, 253-146, 253-153	Seal	2	
34	R71-3590	61-0370, 71-3590	Nut - Adjusting Roller	2	
35	R61-0400	105-0156, 61-0400	Shaft - Roller	1	
36	R94-4983	94-4983	Shaft - Roller	1	
37	R150672		Washer - 2-3/4 Roller	0	
38	R150671		Spacer - 2 3/4 / 3 Rollers 13/16 L	0	
38	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	0	
39	R150689		Roller End - Threaded	2	
40	R150691	150691	Screw - Set Nyloc 3/8-16 x 3/8	4	
41	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	

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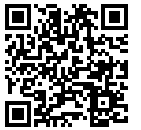
Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
42	R1503471		Washer - Thrust SAE660 Bronze	2	
43	R1503470		Seal - Inner Wiper	2	
44	R150333		Washer - Flat Keyed Outer SS	2	
45	R1503230		Washer - Thrust Outer Keyed	2	
46	R150368		Nut - Adjusting	2	
47	R61-0380	61-0380	Roller End - Cap Solid	2	
48	R500534	1-633585	Bearing - with Cup	2	
49	R150738	104-1393-03	Scraper - Fits 63-5160 Roller	1	
50	R3290-316	3290-316, 57-3210	Bolt - Hex Tap 3/8-16 x 1-1/2	2	
51	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
52	R3296-59	3296-59	Locknut - 3/8-16 Nylon Jam	2	
53	R3218-3	01-191-0616, 22-13-AJKD, 3218-3, 915236P	Nut - 3/8-16 Jam	2	

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