





Replaces Toro Groundsmaster 223-D Parts

Rotary Mower - Models 2WD 30223 & 4WD 30243
72in Rotary Deck - Model 30553



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Overhaul Kits

1	R46-8530	27-0960, 46-8530	Bearing - Set with Rings/Spacers	1	
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Detail Description: Includes 2 ea: R254-72 Bearings, R254-94 Cones, Spacers & Rings:

Rotary Blades

10	R104-4569-03	104-1543-03, 104-4569-03	Mower Blade - High Lift	3	
11	R57-0250M	104-1304	Mower Blade - Mulcher 24.75	3	

Detail Description: Mulching mower blades increase efficiency and productivity. The patented Faltor mulching "teeth" circulate cut grass back into the deck multiple times creating a finer cut and better looking turf.:

Belts

20	R57-0240	57-0240	Belt - Deck	1	
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Tires & Wheels

30	R99-1268	99-1268	Castor Wheel Assy 8x3.5-4 Smooth	2	
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Detail Description: Includes: R62-5580 Bearing & R62-5570 Bearing:

31	R93-9939	93-9939, 98-2877	Tire - 8x3.50-4 (4 Ply) Sm Pneu	1	
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32	R63-8400	63-8400, 66-6440, 68-6850	Wheel - Rear Caster Assy	2	
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Detail Description: Includes: R62-5580 Bearing, R302-5 Zerk, R63-1770 Spacer & R63-8580 Bearing:

33	R68-2730	1-603299, 68-2730	Wheel - Anti Scalp	1	
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34	R100-5832	100-5832	Tube - Castor Wheel 2.80/2.50-4	1	
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35	R100-2348	100-2348	Rim Assy with Bearings	1	
<i>Detail Description: Includes 2ea R62-5580 Bearings & 1 ea R62-5570 Bearing.:</i>					
Other Parts Available					
40	R98-7921-01	98-7921, 98-7921-01	Caster Fork - Front	4	
<i>Tech Note: Fits Front & Rear:</i>					
41	R27-0920	27-0920	Spindle - Splined - 4-5/8 in	1	
42	R62-5580	62-5530, 62-5580	Bearing - Flanged - Caster	1	
43	R62-5570	62-5570	Bearing - Castor Wheel	1	
44	R93-6696	93-6696	Decal - Warning	2	
45	R99-1283	99-1283	Spacer - Rear Castor Fork	12	
46	R94-1291	94-1291	Bushing - Flanged	8	
47	R65-5940	65-5940	Pulley - Idler	2	
48	R72-9361	27-1000, 27-1001, 72-9360, 72-9361	Cup - Anti-Scalp	3	
49	R92-5816	92-5816	Bolt - Hex HD 1/2-20 x 2-1/4	3	
50	R253-139	253-139	Seal - Spindle	6	
51	R27-0950	27-0950	Spacer - Bearing	3	
52	R27-8580	100-6178, 27-1060, 27-8580, 99-1297	Socket - Idler	1	
56	R36-1740	36-1740	Roller - Rotary Deck	2	

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57	R40-0340	40-0340	Shaft - Rear Roller	2	
58	R98-2330	98-2330	Pin - Pivot Assy	2	
59	R68-6710	68-6710	Roller - Rotary Deck	1	
60	R68-6840	68-6840	Shaft - Roller	1	
61	R98-7912	98-7912	Bushing - Spanner Wheel	1	
62	R98-7913	98-7913	Spacer - Tube	1	
63	R68-8980	68-8980	Bushing - Spanner Wheel	2	
64	R99-1291	99-1291	Spacer - Castor Fork	4	
65	R63-1770	63-1770	Bushing - Spanner Rear	2	
66	R63-8580	63-8580	Bearing - Roller - 1" Long	1	
67	R3-6781	3-6781	Washer - Thrust - Castor Wheel	8	
68	R63-0070	26-1580, 63-0070	Spacer - 1/2 HOC	12	
69	R325-19	01-150-1450, 01-158-1260, 01-178-0840, 20-99-AGD, 325-19	Bolt - Hex HD 1/2-13 x 5	4	
70	R32128-23	32128-23, 3218-23, 99-5107	Nut - Lock Hex Flanged 1/2-13	4	
71	R444742	32146-20, 9150906, 915090P	Nut - 3/4-16 Gripco Centerlock	1	
72	R70-8040	70-8040	Washer	4	
73	R63-9750	63-9750, 64-9750	Mount - Rubber	4	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
74	R74-0340	54-2700, 74-0340	Cushion - Rubber	2	
75	R92-8861	92-5582, 92-8861	Cap - HOC	4	
76	R92-5583	92-5583	Washer- Cap	4	
77	R92-5581	92-5581	Ring - Retaining	4	
78	R92-5584	92-5584	Spring - Compression	4	
79	R92-8862	92-8862	Cap Assy - HOC	4	

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