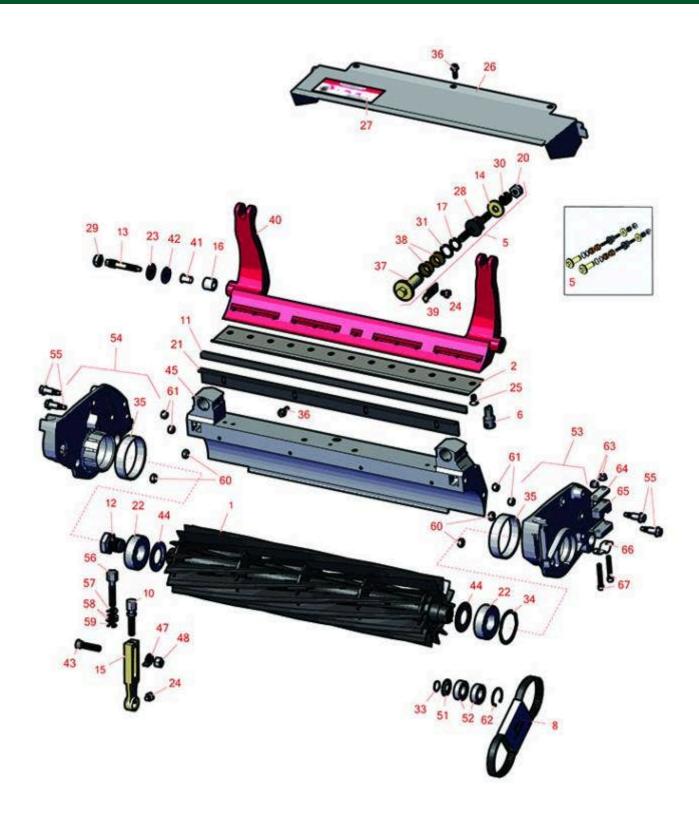




DPA Cutting Unit - Models 04290 & 04292 Reel & Bedknife







DPA Cutting Unit - Models 04290 & 04292 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Overl	naul Kit				
5	R121-2637	121-2637	Overhaul Kit - DPA Adjusters	1	
R&R I	Reels, Lifetime Gua	ranteed			
1	R119-4103	119-4103	Reel - 8 Blade	1	
	then hardened to R bedknives. All R&R Reels are then prec	PC46-49 to match the temper of Reels are cylindrically ground ision computer balanced for e	tured from high carbon-boron alloy steel of our bedknives and original equipment on bearing surfaces and then relief grour extended bearing and reel life. R&R Produ and workmanship for the life of the reel t	nd. ects	
1	R127-2200	127-2200	Reel - 8 Blade Low Drag	1	
	Tech Note: Low Dra	ıg:			
	then hardened to R bedknives. All R&R Reels are then prec	PC46-49 to match the temper of Reels are cylindrically ground ision computer balanced for e	tured from high carbon-boron alloy steel of our bedknives and original equipment on bearing surfaces and then relief grour extended bearing and reel life. R&R Produ and workmanship for the life of the reel o	nd. ects	
1	R132-7340	132-7340	Reel - 8 Blade Razor Series Low Drag	1	
	hardened to RC48- premium series bed ground and precision are guaranteed ago	51 to match the temper of out dknives. All R&R Reels are cylir on computer balanced for ext ainst defects in material and v	tured from a special high alloy steel and a r Razor bedknives and original equipment adrically ground on bearing surfaces, relie sended bearing and reel life. R&R Products workmanship for the life of the reel under from Razor reels over standard reels.:	t ef s Reels	
1	R137-8511	137-8511	Reel - 8 Blade Razor Series w/Bearings and Seals 21x5	1	

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:



R119-4105

Replaces Toro Greensmaster Flex 2120 Parts



DPA Cutting Unit - Models 04290 & 04292 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
1	R119-4104	119-4104	Reel - 11 Blade	1	
	then hardened to RC46 bedknives. All R&R Reel Reels are then precision	i-49 to match the tempe s are cylindrically groun n computer balanced fo	factured from high carbon-boron alloy steel er of our bedknives and original equipment nd on bearing surfaces and then relief grou or extended bearing and reel life. R&R Produ ial and workmanship for the life of the reel	nd. ucts	
1	R127-2201	127-2201	Reel - 11 Blade Low Drag	1	
	Tech Note: Low Drag:				
	then hardened to RC46 bedknives. All R&R Reel Reels are then precision	i-49 to match the tempe s are cylindrically groun n computer balanced fo	factured from high carbon-boron alloy steel er of our bedknives and original equipment and on bearing surfaces and then relief grou or extended bearing and reel life. R&R Produ ial and workmanship for the life of the reel t	nd. icts	
1	R132-7341	132-7341	Reel - 11 Blade Razor Series Low Drag 21	1	
	Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:				
1	R137-8512	137-8512	Reel - 11 Blade Razor Series w/Bearings and Seals 21x5	1	
	hardened to RC48-51 to premium series bedkni ground and precision c are guaranteed against	o match the temper of c ves. All R&R Reels are cy computer balanced for e t defects in material and	factured from a special high alloy steel and our Razor bedknives and original equipmen vlindrically ground on bearing surfaces, relie extended bearing and reel life. R&R Producted workmanship for the life of the reel under life from Razor reels over standard reels.:	t ef s Reels	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

119-4105

Reel - 14 Blade





DPA Cutting Unit - Models 04290 & 04292 Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R127-2202** 127-2202 Reel - 14 Blade Low Drag 21

Tech Note: Low Drag:

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R132-7342** 132-7342 Reel - 14 Blade Razor Series Low Drag 21

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

1 **R137-8513** Reel - 14 Blade Razor Series w/Bearings and Seals 21x5

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

R&R Bedknives, Lifetime Guaranteed

2 **R108-4302** 108-4301, Bedknife - Tournament Cut Extended .125 - .500 HOC





DPA Cutting Unit - Models 04290 & 04292 Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R108-4303** 104-7720, Bedknife - Micro Cut Extended 108-4303 .062 - .187 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R93-4262** 65-8250, Bedknife - Micro Cut .062 - .187 HOC 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

57-4960, Bedknife - Low Cut .187 - 1.00 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R94-6392** 62-2500, Bedknife - High Cut .312 - 1.00 HOC





DPA Cutting Unit - Models 04290 & 04292 Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

		63-8600,	Bedknife - Super Thick .312 -	
2	R150466	64-6393,		1
		94-6393	1.00 HOC	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

	63-8560,		
2 R93-4263	66-9320,	Bedknife - Tournament Cut	1
2 135-4205	93-4263,	.125500 HOC	
	93-6039		

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

			Beaknite - Razor Tool Steel -	
2	R115-1881	115-1881	21 Tournament Cut .125500	1
			HOC	

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R115-1880** Bedknife - Razor Tool Steel - 21 Micro Cut .062 - .187 HOC





DPA Cutting Unit - Models 04290 & 04292 Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R150492** 150492 Bedknife - Razor Tool Steel - 21 Micro Cut Ext

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R112-7475** Bedknife - Razor Tool Steel - 22 x 3/8 Fairway

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Service Tools

6 **R51-0880** 51-0880 Bedknife Screw Driver Tool 0

Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8"





DPA Cutting Unit - Models 04290 & 04292 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
11	R106-2619	106-2619	Seal - Strip	1	
12	R115-7263	115-7263	Bolt - Bearing Lock	1	
13	R117-9493	117-9493	Bolt - Bed Bar - Hardened	2	
14	R119-4155	119-4155	Washer - Hardened	2	
15	R115-7041	115-7041	Bracket - Front Roller 5 1/4 in	2	
16	R119-4153	119-4153	Bushing - Rubber	2	
17	R32120-93	32120-93	Snap Ring - HD	2	
20	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
21	R115-3303-03	115-3303-03	Bar - Cutoff	1	
22	R115-3296	115-3296	Bearing	2	
23	R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	2	
24	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
25	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	13	
26	R120-9588	120-9588	Grass Shield Asm	1	
27	R354083	104-7729, 354083	Decal - Danger	1	
	Tech Note: Ser# 31600000	1- 403460000:			
27	R137-9706	137-9706	Decal- Warning	1	
	Tech Note: Ser# 40346000	1-:			
28	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	





DPA Cutting Unit - Models 04290 & 04292 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
29	R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2	
30	R119-4156	119-4156	Spring - Compression	2	
31	R119-4164	119-4164	Washer - Wave	2	
33	R115-7143	115-7143	Spring - Wave	1	
34	R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
35	R117-6619	117-6619	Bushing	2	
36	R119-4012	119-4012	Screw - Hx Washer HD Self Threading	7	
37	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
38	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
39	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
40	R99-3794-01	99-3794-01, 99-3794-03	Bed Bar - Aggressive	1	
40	R106-2648-01	106-2648-01	Bed Bar	1	
41	R52-2890	52-2890	Bushing - Flanged	2	
42	R52-2900	52-2900	Washer - Nylon	4	
43	R99-3773	99-3773	Bolt- Plow 3/8-16 x 1 3/4	2	
44	R115-3299	115-3299	Seal- Flocked	2	
45	R119-9303	105-5799, 119-9303	Frame - Crossmember	1	





DPA Cutting Unit - Models 04290 & 04292 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
47	R104-2603	104-2603, 119-4158	Washer - HOC Bracket	2	
48	R115-7193	115-7193	Nut-HOC	2	
	Tech Note: Ser# 316000001	- 403460000:			
48	R32128-19	104-8301, 104-9301, 32128-19	Locknut - 3/8-16 Flanged Top Lock	2	
	Tech Note: Ser# 403460001	-:			
48	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	2	
	Tech Note: Ser# 403460001	-:			
51	R115-6923	115-6923	Shield - Bearing - Flocked	1	
52	R115-6869	115-6869	Bearing - Ball -Stainless	2	
53	R119-4005	119-4005	Side Plate Assy-LH Incl R117-6619	1	
54	R119-4007	119-4007	Side Plate Assy-RH Incl R117-6619	1	
55	R115-7042	115-7042	Bolt-Shoulder, Flange	4	
56	R132-4586	132-4586	Screw - HOC - Stainless	2	
57	R121-4605	121-4605	Washer - Spring - Curved	2	





DPA Cutting Unit - Models 04290 & 04292 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
58	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-BD, 24-11-BD, 24-12-BD, 30-9310, 32-8190, 32-8190, 3256-24, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
59	R1891	1891	E-Ring	2	
60	R3296-29	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	4	
61	R32153-3	119-4038, 22-12-AJFD, 32127-35, 32146-5, 32153-3, 3296-18, 3296-29, 3296-31, N/A	Locknut - 5/16-18 ESNA Zinc	4	
61	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	





DPA Cutting Unit - Models 04290 & 04292 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
62	R458461	32151-34	Snap Ring	1	
63	R119-4040	119-4040	Nut - 1/4-20 Fl Locknut	4	
64	R105-5711	105-5711, 119-4165	Shim - Roller	2	
65	R105-5710	105-5710, 119-4166	Spacer - Roller	2	
66	R105-5712	105-5712, 119-4157	Retainer - Roller	2	
67	R119-4035	119-4035	Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr	4	