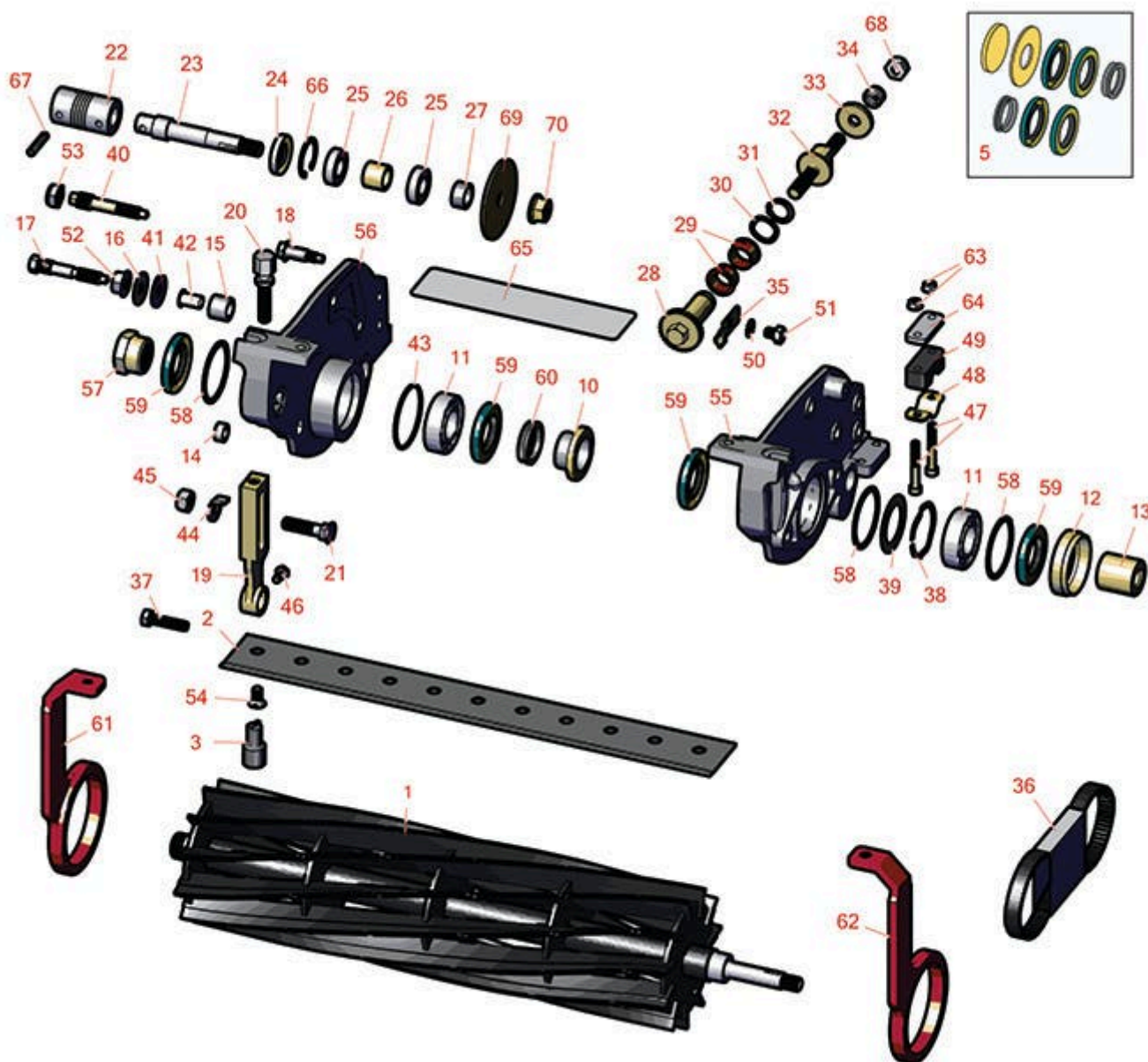




Replaces Toro Greensmaster Flex 18 Parts

Cutting Unit - Model 04206 & 04207
Reel & Bedknife



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Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	R110-2310	110-2310	Reel - 11 Blade	1
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Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1	R115-8255	115-8255	Reel - 14 Blade	1
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Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

R&R Bedknives, Lifetime Guaranteed

2	R98-7260	98-7260, 98-7260-05	Bedknife - Tournament .125 - .500 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R98-7261	98-7261	Bedknife - Micro Cut .062 - .187 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R110-2300	110-2300	Bedknife - Micro Cut Extended .062 - .187 HOC	1
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Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R110-2301	110-2301	Bedknife - Low Cut .187 - 1.00 HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2	R117-1530	117-1530	Bedknife - Razor Tool Steel - 18 Micro Cut .062 - .187 HOC	1	
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	R117-1532	117-1532	Bedknife - Razor Tool Steel - Tournament .125 - .500 HOC	1	
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Overhaul Kits and Service Tools

3	R51-0880	51-0880	Bedknife Screw Driver Tool	1	
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

5	R108-3160	108-3160	Overhaul Kit - Reel	1	
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Detail Description: Includes: 4 ea: R107-3233 Reel Seal; 2 ea: R107-3238 V-Ring; 1 ea: R20-9500 Washer & R108-3162:

Other Parts Available

10	R108-3150	106-8435, 108-3150	Sleeve Assy - Reel	2	
11	R251-342	251-342	Bearing - Reel	2	
12	R99-2087	99-2087	Spacer	1	
13	R107-3228	107-3228	Spacer - Seal	1	
14	R107-3237	107-3237	Spacer	2	
15	R63-9510	63-9480, 63-9510	Bushing - Rubber For Bed Bar	2	
16	R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	4	
17	R65-6270	119-4050, 65-6270	Bolt - Bed Bar	2	
18	R105-5774	105-5774	Bolt - Shoulder	4	
19	R110-7351	110-7351	Bracket - High HOC - 5 1/4	2	
20	R110-7352	110-7352	Screw - HOC 2 5/8 Stainless	2	
21	R150647	105-5342	Plow Bolt - HOC - Front Roller	2	
22	R99-3757	99-3757	Coupling - Flex	1	
23	R110-2382	110-2382	Shaft - Reel Drive	1	
24	R338763	107-3205	Seal	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
25	R251-336	251-336	Bearing	2	
26	R99-2079	99-2079	Spacer	1	
27	R110-2381	110-2381	Spacer	1	
28	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
29	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
30	R106-5335	106-5335	Wave Washer - Reel Adjusting	2	
31	R32120-93	32120-93	Snap Ring - HD	2	
32	R99-2096	99-2096	Screw - Bed Bar Adjustment - M10 Thrd 1 End	2	
33	R99-2098	99-2098	Washer - Bed Bar Adjuster	2	
34	R99-3755	99-3755	Spring - Bed Bar Adjusting	2	
35	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
36	R99-2022	99-2022	Belt - Reel Drive	1	
37	R33114-035	33114-035	Bolt	2	
38	R3290-485	3290-485	Washer - Wave	1	
39	R105-9943	105-9943	Washer - Thrust	1	
40	R117-9493	117-9493	Bolt - Bed Bar - Hardened	2	
<i>Tech Note: Fits Model 04207:</i>					
41	R52-2900	52-2900	Washer - Nylon	2	
42	R52-2890	52-2890	Bushing - Flanged	2	
43	R107-3244	107-3244	O-Ring	1	

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Cutting Unit - Model 04206 & 04207
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
44	R104-2603	104-2603, 119-4158	Washer - HOC Bracket	2	
45	R106-4668	106-4668	Locknut - 10mm x 1.5 Top Lock	2	
46	R48-7610	33113-012, 48-7610	Bolt - Hex HD Nyloc M6 x 12	2	
47	R106-2603	106-2603	Bolt - Shoulder M6-1.0 x 45	4	
48	R105-5712	105-5712, 119-4157	Retainer - Roller	2	
49	R105-5710	105-5710, 119-4166	Spacer - Roller	2	
50	R3255-8	3255-8	Washer - Lock 5/16 Ext	0	
51	R33114-010	33114-010	Bolt - Hex HD M8-1.25 x 10	2	
52	R32128-48	32128-48	Locknut - 7/16-20 Flanged	2	
<i>Tech Note: Fits Model 04206 Only:</i>					
53	R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2	
<i>Tech Note: Fits Model 04207 Only:</i>					
54	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	11	
55	R106-8429	106-8429	Side Plate - LH	1	
56	R106-8428	106-8428	Side Plate - RH	1	
57	R107-3227	107-3227	Locknut - Reel	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
58	R32151-92	32151-92	Retaining Ring	2	
59	R107-3233	107-3233	Seal - Reel	4	
60	R107-3238	107-3238	V-Ring - Reel	2	
61	R107-3226-01	107-3226-01	Pitch Arm - RH	1	
62	R107-7602-01	107-7602-01	Pitch Arm - LH	1	
63	R33003-00	33003-00, 65-7980	Hex Nut - Flanged 6-1.0mm	4	
64	R105-5711	105-5711, 119-4165	Shim - Roller	2	
65	R93-8064	93-8064	Decal - Warning	1	
66	R32151-51	32151-51	Retaining Ring	1	
67	R32121-69	119-4033, 120-8095, 32121-69	Pin - Roll 1/4 x 1-1/4	2	
68	R33025-00	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	2	
69	R110-2391	110-2391	Washer	1	
70	R104-2610	104-2610	Nut - HF M12 x 1.75	2	

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