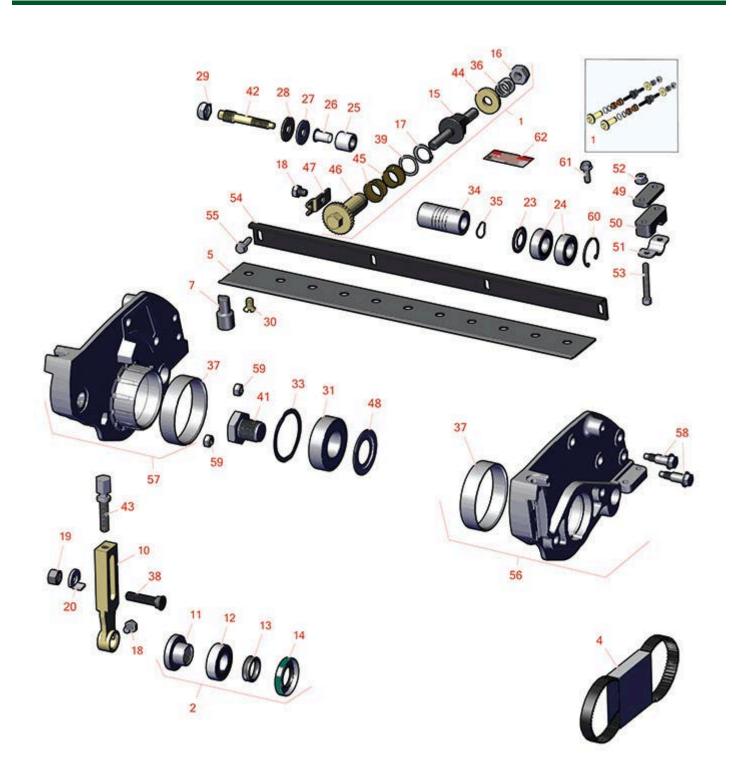


**Replaces Toro Greensmaster eFlex 1800** 



**Parts** DPA Cutting Unit - Model 04253 & 04254 Reel & Bedknife



R	& R ducts	<b>Replaces Toro Green</b> <b>Parts</b> DPA Cutting Unit - Model 0425		)	
		Reel & Bedknife			
	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantit
)verh	haul kit				
1	R121-2637	121-2637	Overhaul Kit - DPA Adjusters	1	
2	R107-1594	107-1594	Overhaul Kit - Roller	1	
	Detail Descr	ption: Includes 2 ea.: R106-6941 Seals,	R106-6942 V-Rings & R251-347 Beari	ngs:	
elt					
4	R99-2022	99-2022	Belt - Reel Drive	1	
&R E	Bedknives, L	fetime Guaranteed			
5	R98-7260	98-7260, 98-7260-05	Bedknife - Tournament .125 - .500 HOC	1	
	then harden Bedknives a being packa grind for ad	ption: R&R Bedknives are manufacture ed to RC46-49 to match the temper of c re surface ground on the top and front ged with oil for rust prevention. All R&R ded life. All R&R Bedknives are guarante p under normal use for the life of the p	our reel blades and original equipmer edge and straightened three times be Bedknives now have an increased fro ed against defects in material and	nt reels. fore	
5	R98-7261	98-7261	Bedknife - Micro Cut .062187 HOC	1	
	then harden Bedknives a being packa grind for ad	ption: R&R Bedknives are manufactured ed to RC46-49 to match the temper of c re surface ground on the top and front ged with oil for rust prevention. All R&R ded life. All R&R Bedknives are guarante p under normal use for the life of the p	our reel blades and original equipmer edge and straightened three times be Bedknives now have an increased fro ed against defects in material and	nt reels. fore	
5	R110-2301	110-2301	Bedknife - Low Cut .187 - 1.00 HOC	1	
	then harden Bedknives a being packa grind for ad	ption: R&R Bedknives are manufacture ed to RC46-49 to match the temper of c re surface ground on the top and front ged with oil for rust prevention. All R&R ded life. All R&R Bedknives are guarante p under normal use for the life of the p	our reel blades and original equipmer edge and straightened three times be Bedknives now have an increased fro ed against defects in material and	nt reels. fore	

## **Replaces Toro Greensmaster eFlex 1800 Parts** DPA Cutting Unit - Model 04253 & 04254



Reel & Redknife

	R&R	OEM Dort No	Description	Qty	Order
INO	Part No.	Part No.	Description	Req	Quantity
5	R110-2300	110-2300	Bedknife - Micro Cut Extended .062187 HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### **R&R Razor Tool Steel Bedknives**

5 <b>R117-1530</b>	117-1530	Bedknife - Razor Tool Steel - 18	1
J R117-1330	117-1550	Micro Cut .062187 HOC	I

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

5 <b>R117-1532</b>	117-1532	Bedknife - Razor Tool Steel -	1
5 <b>R117-1332</b>	117-1332	Tournament .125500 HOC	I

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

#### Service Tools

R51-0880 7

51-0880

Bedknife Screw Driver Tool

0

Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

Other Parts Available				
10 <b>R115-7041</b>	115-7041	Bracket - Front Roller 5 1/4 in	2	

### Replaces Toro Greensmaster eFlex 1800 Parts



DPA Cutting Unit - Model 04253 & 04254 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
11	R114-3745	106-6939, 108-3151, 114-3745, 114-5411	Locknut - Bearing - Stainless	2	
12	R251-347	251-347, 72-5690	Bearing - Ball	2	
13	R106-6942	106-6942	V-Ring - Roller	2	
14	R106-6941	106-6941	Seal - Double Lip	2	
15	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	
16	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
17	R32120-93	32120-93	Snap Ring - HD	2	
18	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	4	
19	R115-7193	115-7193	Nut-HOC	2	
20	R104-2603	104-2603, 119-4158	Washer - HOC Bracket	2	
23	R115-6923	115-6923	Shield - Bearing - Flocked	1	
24	R115-6869	115-6869	Bearing - Ball -Stainless	2	
25	R119-4153	119-4153	Bushing - Rubber	2	
26	R52-2890	52-2890	Bushing - Flanged	2	
27	R52-2900	52-2900	Washer - Nylon	4	
28	R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	4	

### Replaces Toro Greensmaster eFlex 1800 Parts



DPA Cutting Unit - Model 04253 & 04254 Reel & Bedknife



	•	Reel & Deukinje			
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
29	R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2	
30	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	11	
31	R115-3296	115-3296	Bearing	2	
33	R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
34	R115-6867	115-6867	Coupling - Flex	1	
35	R115-7143	115-7143	Spring - Wave	1	
36	R119-4156	119-4156	Spring - Compression	2	
37	R117-6619	117-6619	Bushing	2	
38	R99-3773	99-3773	Bolt- Plow 3/8-16 x 1 3/4	2	
39	R119-4164	119-4164	Washer - Wave	2	
41	R115-7263	115-7263	Bolt - Bearing Lock	1	
42	R117-9493	117-9493	Bolt - Bed Bar - Hardened	2	
43	R110-7352	110-7352	Screw - HOC 2 5/8 Stainless	2	
44	R119-4155	119-4155	Washer - Hardened	2	
45	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
46	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
47	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
48	R115-3299	115-3299	Seal- Flocked	2	

# Real Parts DF

### Replaces Toro Greensmaster eFlex 1800 Parts



DPA Cutting Unit - Model 04253 & 04254 Reel & Bedknife

49 R105-5711 105-5711, 119-4165 Shim - Roller 6   50 R105-5710 105-5710, 119-4166 Spacer - Roller 2   51 R105-5712 105-5712, 119-4157 Retainer - Roller 2   52 R119-4040 119-4040 Nut - 1/4-20 FL Locknut 4   53 R119-4035 Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr 4   54 R119-4066-03 Cutoff Bar 1   55 R131-6150 131-6150 Screw- 1/4-20 x 3/4 Hx Wh Thread Forming 4   56 R119-4005 119-4005 Side Plate Assy-LH Incl R117-6619 1   57 R119-4007 119-4007 Side Plate Assy-LH Incl R117-6619 1   58 R115-7042 115-7042 Bolt-Shoulder, Flange 4   59 R3296-29 3290-357, 32165-5, 3216-29, Locknut - 5/16-18 ESNA 2   59 R32153-3 32153-3, 32165-2, 32165-29, Locknut - 5/16-18 ESNA Zinc 2		R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
S0 R103-5710 119-4166 Spacer - Roller 2   51 R105-5712 105-5712, 119-4157 Retainer - Roller 2   52 R119-4040 119-4040 Nut - 1/4-20 Fl Locknut 4   53 R119-4035 Bolt - 1/4-20 X 1 3/4 Soc HD Cap Scr 4   54 R119-4066-03 119-4066-03 Cutoff Bar 1   55 R131-6150 131-6150 Screw- 1/4-20 X 3/4 HX Wh Thread Forming 4   56 R119-4005 119-4005 Side Plate Assy-LH Incl R117-6619 1   57 R119-4007 119-4007 Side Plate Assy-RH Incl R117-6619 1   58 R115-7042 Bolt-Shoulder, Flange 4   59 R3296-29 3290-357, 3290-357, 3296-29, 915562P Locknut - 5/16-18 ESNA 2   59 R32153-3 32135-3, 32146-5, 3296-29, Locknut - 5/16-18 ESNA Zinc 2	49	R105-5711		Shim - Roller	6	
51 Rt19-4057 119-4157 Retainer - Roller 2   52 R119-4040 119-4060 Nut - 1/4-20 FL Locknut 4   53 R119-4035 Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr 4   54 R119-4066-03 Cutoff Bar 1   55 R131-6150 131-6150 Screw- 1/4-20 x 3/4 Hx Wh Thread Forming 4   56 R119-4005 119-4005 Side Plate Assy-LH Incl R117-6619 1   57 R119-4007 119-4007 Side Plate Assy-LH Incl R117-6619 1   58 R115-7042 115-7042 Bolt-Shoulder, Flange 4   59 R3296-29 3296-29, 915662P Locknut - 5/16-18 ESNA 2   59 R32153-3 22152-35, 32146-5, 3296-18, 3296-18, 3296-29, 9 Locknut - 5/16-18 ESNA Zinc 2	50	R105-5710		Spacer - Roller	2	
53 R119-4035 119-4035 Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr 4   54 R119-4066-03 119-4066-03 Cutoff Bar 1   55 R131-6150 131-6150 Screw- 1/4-20 x 3/4 Hx Wh Thread Forming 4   56 R119-4005 131-6150 Side Plate Assy-LH Incl R117-6619 1   57 R119-4007 119-4007 Side Plate Assy-RH Incl R117-6619 1   58 R115-7042 115-7042 Bolt-Shoulder, Flange 4   59 R3296-29 3290-357, 3290-357, 3290-357, 3290-357, 3290-357, 3290-357, 3290-357, 3290-357, 3290-357, 3290-357, 3290-357, 3290-357, 3290-357, 3291-629, 915662P Locknut - 5/16-18 ESNA 2   59 R3295-29 119-4038, 22-12-AJFD, 32127-35, 32146-5, 32146-5, 3296-29, 915662P Locknut - 5/16-18 ESNA Zinc 2	51	R105-5712		Retainer - Roller	2	
33 R119-4035 Scr 4   54 R119-4066-03 119-4066-03 Cutoff Bar 1   55 R131-6150 131-6150 Screw-1/4-20 x 3/4 Hx Wh Thread Forming 4   56 R119-4005 119-4005 Side Plate Assy-LH Incl R117-6619 1   57 R119-4007 119-4007 Side Plate Assy-RH Incl R117-6619 1   58 R115-7042 115-7042 Bolt-Shoulder, Flange 4   59 R3296-29 3290-357, 3296-29, 915662P Locknut - 5/16-18 ESNA 2   59 R32153-3 32153-3, 32146-5, 3216-5, 3296-29, 9 Locknut - 5/16-18 ESNA Zinc 2	52	R119-4040	119-4040	Nut - 1/4-20 Fl Locknut	4	
55 R131-6150 131-6150 Screw-1/4-20 x 3/4 Hx Wh Thread Forming 4   56 R119-4005 119-4005 Side Plate Assy-LH Incl R117-6619 1   57 R119-4007 119-4007 Side Plate Assy-RH Incl R117-6619 1   58 R115-7042 115-7042 Bolt-Shoulder, Flange 4   59 R3296-29, 915662P 119-4038, 22-12-AJFD, 32127-35, 32146-5, 3296-18, 3296-18, 3296-29, Locknut - 5/16-18 ESNA Zinc 2	53	R119-4035	119-4035	•	4	
55 R131-6150 Thread Forming 4   56 R119-4005 Side Plate Assy-LH Incl R117-6619 1   57 R119-4007 119-4007 Side Plate Assy-RH Incl R117-6619 1   58 R115-7042 115-7042 Bolt-Shoulder, Flange 4   59 R3296-29 3290-357, 3296-29, 915662P Locknut - 5/16-18 ESNA 2   59 R32153-3 119-4038, 22-12-AJFD, 32127-35, 32146-5, 3296-18, 3296-29, Locknut - 5/16-18 ESNA Zinc 2	54	R119-4066-03	119-4066-03	Cutoff Bar	1	
56 R119-4005 R117-6619 1   57 R119-4007 119-4007 Side Plate Assy-RH Incl R117-6619 1   58 R115-7042 115-7042 Bolt-Shoulder, Flange 4   59 R3296-29 3290-357, 3290-357, 3296-29, 915662P Locknut - 5/16-18 ESNA 2   59 R32153-3 119-4038, 32127-35, 32146-5, 3226-18, 3296-29, Locknut - 5/16-18 ESNA Zinc 2	55	R131-6150	131-6150		4	
57 R119-4007 R117-6619 1   58 R115-7042 115-7042 Bolt-Shoulder, Flange 4   59 R3296-29 3290-357, 3296-29, 915662P Locknut - 5/16-18 ESNA 2   59 R32153-3 119-4038, 22-12-AJFD, 32127-35, 32146-5, 32146-5, 3296-18, 3296-29, Locknut - 5/16-18 ESNA Zinc 2	56	R119-4005	119-4005		1	
59 R3296-29 <sup>1</sup> -804256, 3290-357, 3296-29, 915662P     Locknut - 5/16-18 ESNA   2     2    59 R32153-3 <sup>1</sup> 19-4038, 22-12-AJFD, 32127-35, 32146-5, 32153-3, 32153-3, 32153-3, 3296-18, 3296-29,     Locknut - 5/16-18 ESNA Zinc   2	57	R119-4007	119-4007		1	
59 R3296-29, 3296-29, 915662P Locknut - 5/16-18 ESNA 2   119-4038, 22-12-AJFD, 32127-35, 32146-5, Locknut - 5/16-18 ESNA 2   59 R32153-3 Locknut - 5/16-18 ESNA Zinc 2   3296-18, 3296-29, 3296-29, 2	58	R115-7042	115-7042	Bolt-Shoulder, Flange	4	
22-12-AJFD, 32127-35, 32146-5, 59 <b>R32153-3</b> 32153-3, Locknut - 5/16-18 ESNA Zinc 2 3296-18, 3296-29,	59	R3296-29	3290-357, 3296-29,	Locknut - 5/16-18 ESNA	2	
3296-31, N/A	59	R32153-3	22-12-AJFD, 32127-35, 32146-5, 32153-3, 3296-18, 3296-29, 3296-31,	Locknut - 5/16-18 ESNA Zinc	2	
60 <b>R458461</b> 32151-34 Snap Ring 1	60	R458461	32151-34	Snap Ring	1	

# R&R Products

### Replaces Toro Greensmaster eFlex 1800 Parts



DPA Cutting Unit - Model 04253 & 04254 Reel & Bedknife

ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
61 <b>R119-4012</b>	119-4012	Screw - Hx Washer HD Self Threading	3	
62 <b>R354083</b>	104-7729, 354083	Decal - Danger	1	