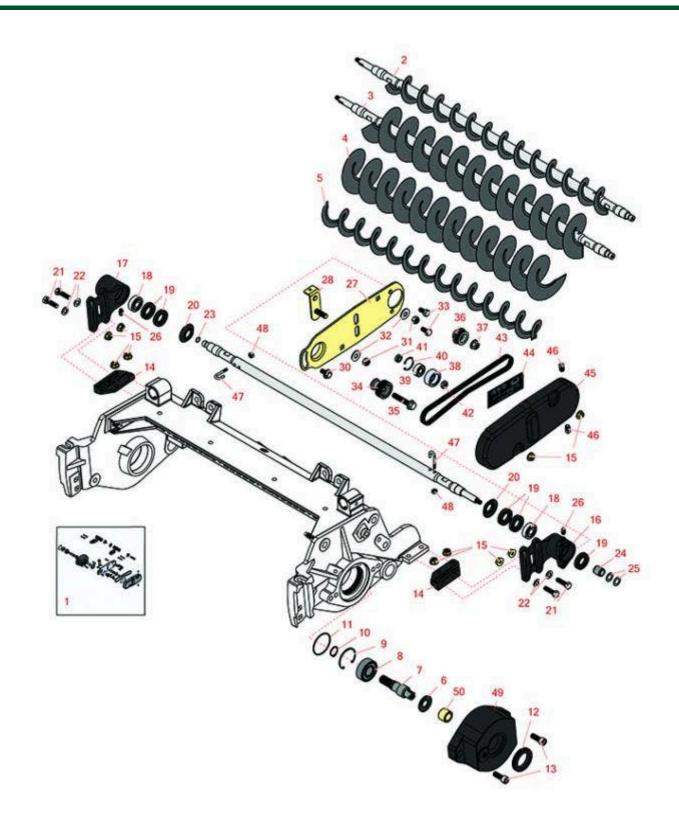




Cutting Unit Rear Brush







Cutting Unit Rear Brush

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Comp	olete Roller l	Brush Kits			
1	R150907		Brush Kit - Rear Roller - Less Brush	1	
Othe	r Parts Avail	lable			
2	R150915	R108-4190	Shaft Assy - Rear Roller Brush - 2 in Keyed	1	
3	R150916		Shaft Assy - Rear Roller Brush 3.5 in - Keyed	1	
4	R110-1740		Brush-Roller (High HOC) 3.5 in OD	1	
5	R108-4193		Brush - Roller - 2 OD	1	
6	R107-7795		Seal - Oil	1	
7	R108-4234		Shaft - Drive	1	
8	R93-2559	R204-060, RTCU23201	Bearing	1	
9	R32120-62	32120-62	Ring - Retaining	1	
10	R458013	R30-0580, R32120-72, R93-2525, R936125	Ring - Retaining	1	
11	R112-6967		O-Ring	1	
12	R240-7		Grommet - Rubber - 2 in OD	1	
13	R3274-7		Bolt - Soc HD Cap 3/8-16 x 1	2	
14	R108-4480		Bracket - Rear Roller Brush	2	
15	R104-8300	R119-4041	Locknut - 5/16-18 Flanged Y/Zinc	10	
16	R108-4495		Bearing Housing Assy - Driven	1	
17	R108-4496		Bearing Housing Assy - Non Driven	1	
18	R95-0707		Bearing - Self Aligning	2	

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Cutting Unit Rear Brush

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
19	R106-8530		Seal - Oil	5	
20	R108-4172		Seal - Excluder	2	
21	R322-16	R4-4200	Bolt - Hex HD 5/16-18 x 1-1/8	4	
22	R94-6936		Washer - Hardened - 5/16 SAE	4	
23	R237-22	R107-8844, R232-72, R237-78	O-Ring	1	
24	R108-4491		Spacer - Hardened	1	
25	R112-6957		Washer - Hardened	2	
26	R302-5	R173-0, R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, R471223, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7844, RM0004, RZS48114-04	Fitting - Grease	2	
27	R108-4205		Plate Assy - Rear Roller Brush	1	
28	R108-4478		Plate - Idler	1	
30	R27-0411		Bolt - Shoulder	1	
31	R3296-47		Locknut - 5/16-18 Jam Nyloc	2	

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Cutting Unit Rear Brush

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
32	R453009	3256-3, R01-166-0400, R24-10-BD, R24-9-AD, R24H1136, R32-9650, R3256-2, R3256-23, R3256-67, R3290-217, R3556-3, R4-2390, R452006, R7-0152	Washer - Flat 5/16 SAE	2	
33	R322-2	R513338P	Bolt - Hex HD 5/16-18 x 5/8	2	
34	R110-1742		Pulley - Driver	1	
35	R66-9302	R3234-20	Screw - HHF, Whiz	1	
36	R110-1743		Pulley - Driven - Keyed	1	
37	R104-8301	R109-6658, R133-7570	Locknut - 3/8-16 Nylon Flanged	1	
38	R110-1745		Bearing Assy - Idler	1	
39	R110-1701		Bearing	1	
40	R32151-60		Ring - Snap	1	
41	R93-3658		Spacer - Hardened	1	
42	R3296-59		Locknut - 3/8-16 Nylon Jam	1	
43	R110-1747		Belt - Rear Brush - 7 in	1	
44	R110-1734		Decal-Belt Tension	1	
45	R112-6952		Cover - Belt	1	
46	R285-17	R285-10	Plug - 1/8 NPT	2	

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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
47	R105-9632		Bolt - J	2	
48	R3296-2	R32127-10, R9157404	Nut - #10 Lock	2	
49	R108-4201		Bearing Housing Assy	1	
50	R108-4477		Spacer	1	