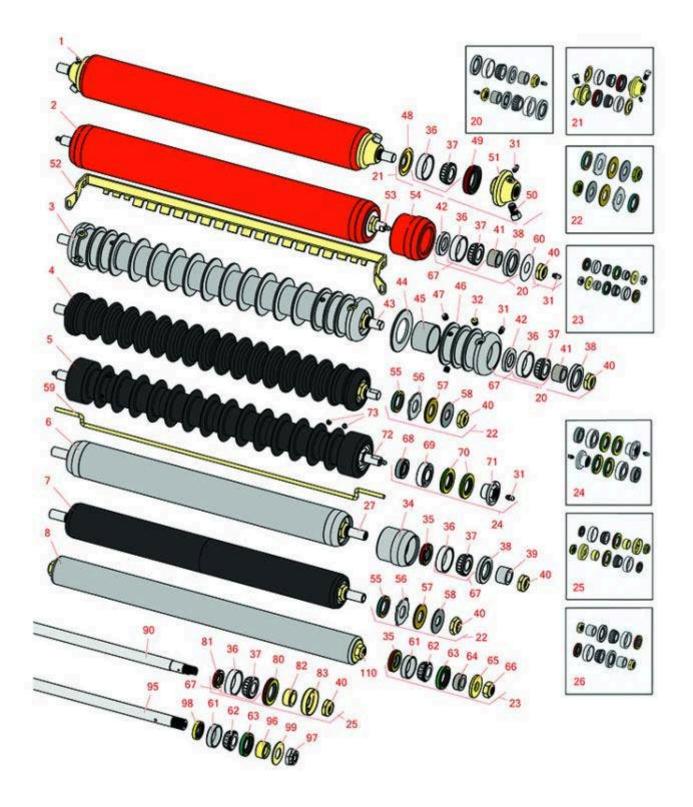


Rollers

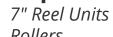




R		Replaces Jacobs 7" Reel Units	sen LF-3800 Parts					
	R&R Part No.	Rollers OEM Part No.	Description	Qty Req	Orde Quantity			
R&R	Front Roller							
1	R700530	132202	Roller - Smooth Tubular Steel	0				
		onstructed with a through sha extended life.:	ft, this heavy-duty roller uses greasable tapered					
2	R700535		Roller - Smooth Tubular Steel	0				
		onstructed with a through sha extended life.:	ft, this heavy duty roller uses greasable tapered					
3	R100100	123268	Roller - Grooved Repairable Steel	0				
	Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:							
4	R1013602		Roller - Grooved UHMW Polyethylene	0				
	Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:							
5	R1013670		Roller - Grooved UHMW Polyethylene	0				
	Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings.:							
R&R	Rear Rollers							
6	R100105	100105, 1002446, 1003728	Roller - Smooth Heavy Duty Tubular Steel	0				
	Tech Note: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:							
7	R1013662		Roller - Smooth UHMW Polyethylene	0				
	Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:							

ro	ducts	7" Reel U	IIIIS				
	R&R Part No.	Rollers	OEM Part No.	Description	Qty Req	Ord Quanti	
8	R1000770		1000770	Roller - Smooth Heavy Duty Tubular Steel	0	Quanti	
			vith a through shaft h measures 23-1/4"	t, this heavy-duty roller uses tapered bearings fo .:	or		
ver	haul Kits						
20	R100137			Overhaul Kit - Roller	1		
				rs, R302-5 Grease Fittings, R253-122 Seals, R253- ngs & R254-79 Bearing Cups:	117		
21	R700505			Conversion Kit - Roller	1		
				g Cones, R254-79 Bearing Cups, R328062 Seals, Roller Ends & R700502 Grease Retainers.:			
22	R101399			Overhaul Kit - UHMW 2 Pc Roller	1		
	Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:						
23	R100139			Overhaul Kit - Roller	0		
	Tech Note: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:						
24	R114-5430		114-5430	Overhaul Kit - Roller	1		
	Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:						
25	R100136			Overhaul Kit - Roller	0		
	Tech Note: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:						
26	R100133			Overhaul Kit - Roller	1		
	Tech Note: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves:						

Replaces Jacobsen LF-3800 Parts





ltem R&R No Part No.	Rollers	OEM Part No.	Description	Qty Req	Order Quantity
27 R100106		100106	Shaft - Fits HD Rear Roller	1	
31 R302-5		302-5, 471214, 471223, 471226	Fitting - Grease	2	
32 R170714		170714, 471240, 471242	Fitting - Pressure Relief	2	
34 R61-0380			Roller End - Cap Solid	1	
35 R253-152		3001656	Seal - Inner Roller	2	
36 R254-79		254-79, 4121175	Cup - Bearing	2	

Tech Note: Use R254-79M installation mandrel to properly install race.:

37 R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2
38 R253-117	253-117, 3004882	Seal - Outer Triple Lip	2
39 R150674	150674	Sleeve - Wear 3/4 Plated	2
40 R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2
41 R5-4038	5-4038	Sleeve - Wear Reel Shaft	2
42 R253-122		Seal	2
43 R100102	3003416, 366589	Shaft - Roller	1
44 R150673	150673	Washer - 3 Repairable Roller	11
45 R150676	150676	Spacer - 2-3/4 Dia x 1-1/4 L	0
46 R100103		Roller End - Grooved	2

Replaces Jacobsen LF-3800 Parts



7" Reel Units Rollers Item R&R OEM Qty Order No Part No. Part No. Description Req Quantity 47 R150691 Screw - Set Nyloc 3/8-16 x 3/8 4 48 **R700502** 700502 Retainer - Grease 2 2 Seal - Roller 49 R328062 328062 50 **R412063** 412063 Screw - Sq. HD. Set 2 2 R700501 700501 Roller End - Regreasable 51 100110, 52 **R100110** Scraper - Fits R100100 1 391202 Tech Note: Fits R100100 3" Grooved Roller - 1-1/4" Spacing: 1 52 **R391202** Scraper - Fits OEM Roller 391202 53 **R700538** 700538 1 Shaft - Fits R700535 2 R170308 Roller End - Solid 3 54 2 55 R1503470 Seal - Inner Wiper Washer - Thrust Outer Keyed 56 R1503230 2 57 R1503471 Washer - Thrust SAE660 Bronze 2 58 R150333 Washer - Flat Keyed Outer SS 2 59 **R3005316** Scraper - 24 Rear Roller (Rod) 3005316 1 R3009280 3009280 Scraper - 22 Rear Roller (Rod) 1 59 Washer 1 60 R150504 150504 307108, R254-67 5000625, Cup - Bearing 2 61 500625

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

Seal

Tapered Bearing Cone

2

2

307109,

500625

5000625,

3000983,

337593

62 **R254-68**

63 R337593

Replaces Jacobsen LF-3800 Parts





	R&R Part No.	P rs OEM Part No.	Description	Qty Req	Order Quantity
64	R3001762	30001762, 3001762	Sleeve - Wear Hardened	2	
65	R3000698	3000698	Washer	2	
66	R3296-33	444820, 445718, 445801	Locknut - 5/8-18 ESNA Jam	2	
67	R500534	500534, R500534	Bearing - with Cup	2	
68	R114-3717		Seal	2	
69	R112-5290		Bearing - Stainless	2	
70	R112-7494		Seal	4	
71	R114-3745		Locknut - Bearing - Stainless	2	
72	R1013671		Shaft - Roller	1	
73	R300106		Screw - Set 5/16-18 x 1/4	4	
Replo	aces Jacobsen 1232	68 3" Roller Parts			
80	R338646	338646	Seal - Outer Roller	2	
81	R338647	338647	Seal - Inner Roller	2	
82	R366168	336168, 366168	Sleeve - Wear Hardened	2	
83	R338645	338645	Deflector - Cup	2	
Replo	aces Jacobsen 1000	770 2" Roller Parts			
90	R3001654	3001654	Shaft - Roller	1	
Replo	aces Jacobsen 1002	2446 (24") & 1003728 (22",) 2-1/2" Solid Roller Parts		
95	R3005318	3005318	Shaft - Fits OEM 1002446	1	

 95
 R3005318
 3005318
 Shaft - Fits OEM 1002446
 1

 95
 R3008027
 3008027
 Shaft - Fits 1003728 Roller
 1

R&R Products		7" Reel Ur	LF-3800 Parts			
	R&R Part No.	Rollers	OEM Part No.	Description	Qty Req	Order Quantity
96	R3005156		3005156	Sleeve - Wear Hardened	2	
97	R445798		445798	Locknut - 3/4-16 Stover	2	
98	R548274		548274	Seal - Oil	2	
99	R365210		365210	Washer	2	