



Replaces Jacobsen LF-3810 Parts

Cutting Unit
Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rollers

1	R104120	132874	Roller - Smooth Tubular Steel	1	
<i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					
2	R1013620	123266	Roller - Grooved UHMW Polyethylene	1	
<i>Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i>					
3	R104100	116906, 123266	Roller - Grooved Repairable Steel - 26	1	
<i>Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					
4	R1013630		Roller - Smooth UHMW Polyethylene	1	
<i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					
5	R104125	116940, 131863, 132639	Roller - Smooth Tubular Steel	1	
<i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					

Overhaul Kits

20	R100137		Overhaul Kit - Roller	0	
<i>Detail Description: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:</i>					
21	R100138		Overhaul Kit - Roller	0	
<i>Detail Description: Includes 2 ea.: R3296-15 Locknuts, R253-152 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings, R254-79 Bearing Cups, & R302-5 Grease Fittings:</i>					
22	R101399		Overhaul Kit - UHMW 2 Pc Roller	0	

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Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

23	R100133		Overhaul Kit - Roller	0
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Detail Description: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves:

Other Parts Available

30	R253-152	3001656	Seal - Inner Roller	2
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31	R253-122		Seal	2
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32	R254-79	254-79, 4121175	Cup - Bearing	2
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Detail Description: Use R254-79M installation mandrel to properly install race.:

33	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2
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34	R253-117	253-117, 3004882	Seal - Outer Triple Lip	2
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35	R5-4038	5-4038	Sleeve - Wear Reel Shaft	2
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36	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2
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37	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2
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38	R104104		Shaft - Solid Roller	1
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39	R104102		Shaft - 26 Roller	1
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41	R150673	150673	Washer - 3 Repairable Roller	13
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42	R150676	150676	Spacer - 2-3/4 Dia x 1-1/4 L	12
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
43	R150678		Spacer - Grooved Roller 3/4	2	
44	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
45	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
46	R1503470		Seal - Inner Wiper	2	
47	R1503230		Washer - Thrust Outer Keyed	2	
48	R1503471		Washer - Thrust SAE660 Bronze	2	
49	R150333		Washer - Flat Keyed Outer SS	2	
50	R100103		Roller End - Grooved	2	
51	R3005156	3005156	Sleeve - Wear Hardened	2	
52	R500534	500534, R500534	Bearing - with Cup	2	

Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:

Replaces Jacobsen 132639 Solid Roller & 123266 Grooved Roller Parts

60	R366588	366588	Shaft - 26 Roller	1	
61	R338646	338646	Seal - Outer Roller	2	
62	R338647	338647	Seal - Inner Roller	2	
63	R366168	336168, 366168	Sleeve - Wear Hardened	2	
64	R338645	338645	Deflector - Cup	2	

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