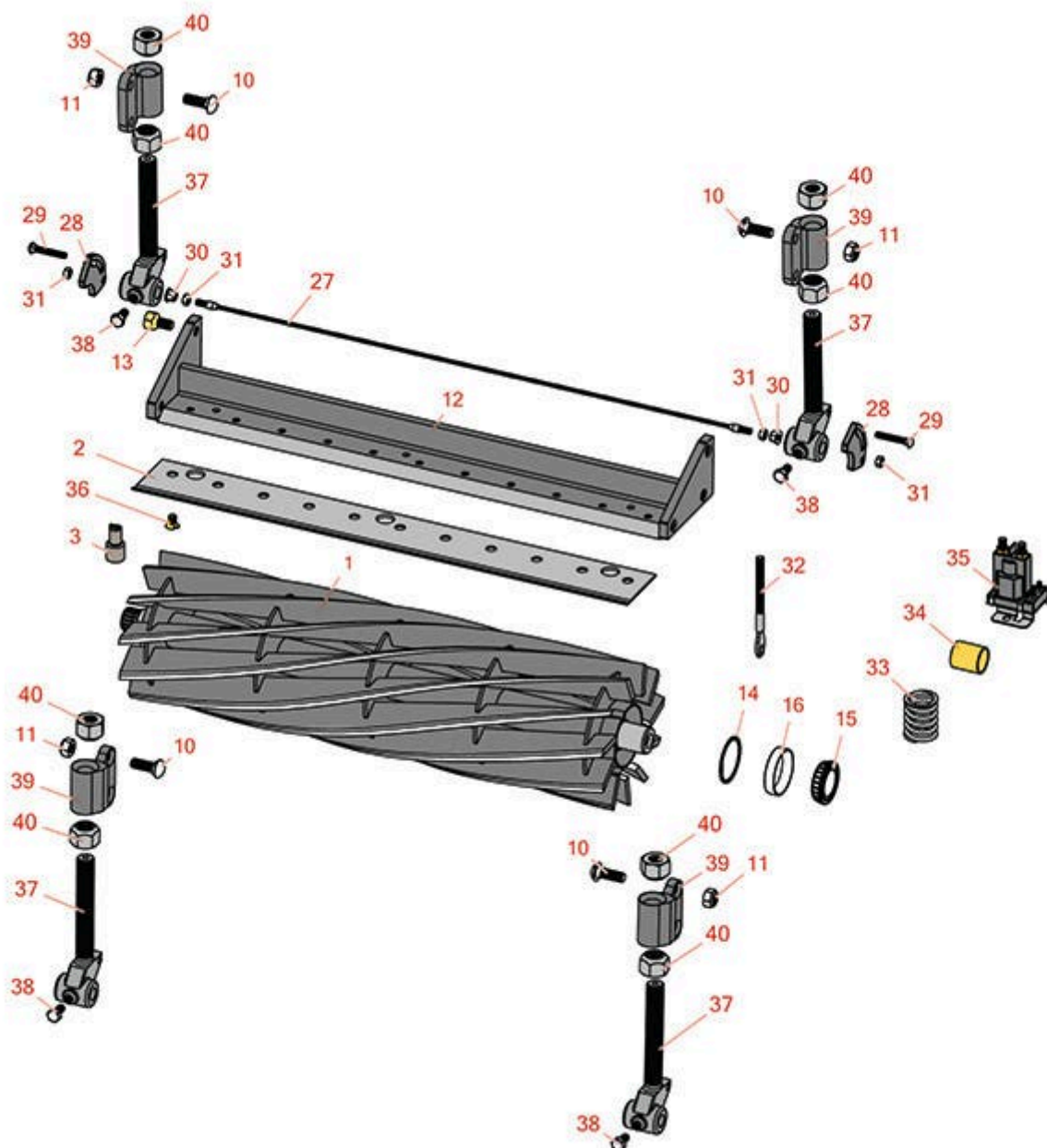




Replaces Jacobsen LF-2500 Parts

Cutting Unit
Reel & Bedknife



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	R4115122	4115122	Reel - 11 Blade	1	
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Tech Note: Fits 22 in Units Only:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R4115123	4115123	Reel - 7 Blade	1	
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Tech Note: Fits 22 in Units Only:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R4115124	4115124	Reel - 11 Blade	1	
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Tech Note: Fits 26 in Units Only:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R4115125	4115125	Reel - 7 Blade	1	
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Tech Note: Fits 26 in Units Only:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

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Cutting Unit
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
2	R2202002	2202002	Bedknife - Thin 5mm	1	

Tech Note: Fits 22 in Units Only:

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R2202305	2202305	Bedknife - 10mm	1	
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Tech Note: Fits 22 in Units Only:

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R2202306	2202306	Bedknife - 10mm	1	
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Tech Note: Fits 26 in Units Only:

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Service Tools

3	R51-0880		Bedknife Screw Driver Tool	0	
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Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

Other Parts Available

10	R64243-01	64243-01	Bolt - Carriage M10-1.5 x 30	4	
11	R64237-03	64237-03	Locknut - 10mm x 1.5 Nylon Jam	8	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
12	R2206011	2206011.7	Bed Bar - 22 in Units	1	
12	R2206081	2206081.7	Bed Bar - 26 in Units	1	
13	R64242	64242	Stud - Bed Bar	6	
14	R2208004	2208004	Retaining Ring - Reel Housing	2	
15	R4121172	4121172	Tapered Bearing Cup	2	
16	R4121173	4121173	Tapered Bearing Cup	2	
27	R2208018	2208018	Scraper Cable - Fits 22 in Units	1	
27	R2208019	2208019	Scraper Cable - Fits 26 in Units	1	
28	R2202132	2202132	Bracket - Rear Roller Scraper	2	
29	R64018-22	64018-22	Bolt - Carriage M6 x 35	2	
30	R64237-02	64237-02	Locknut - ESNA 6mm x 1.0	2	
31	R64207-06	64207-06	Nut - M6 x 1.0	4	
32	R2203020	2203020	Adjusting Rod - Reel to Bedknife	2	
33	R2208131	2208131	Spring - Bed Bar	2	
34	R48048A	48048A	Sleeve - Bearing Bronze	2	
35	R38665	38665	Solenoid	1	
36	R150477	A119001	Screw - Bedknife 5/16-18 x 1/2	11	
37	RMBE3982	2201004	Bracket - Roller Front / Rear	4	
38	R64205-018	64205-018	Bolt - Hex HD M8-1.25 x 16	4	
39	R2201010	2201010.7	Housing - Roller Adj	4	

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*Cutting Unit
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
40	R64254-01	64254-01	Nut - Roller Adj.	8	

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