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Replaces John Deere 2400 Riding Greens Mower Parts

Cutting Unit
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guranteed

1	RTCA19350	TCA19350	Reel - 7 Blade	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	RTCA19351	TCA19351	Reel - 11 Blade	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R130250	TCA23621	Reel - 14 Blade	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guranteed

2	RET17767	ET17767, UC23562	Bedknife - High Cut 5/16	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	RMT7351	ET17489, MT7351, UC19154, UC28163	Bedknife - 22in Lo-Cut .079 Min. HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	RET17533	ET14402, ET17533, ET17767, MT4869, MT7351, UC18873	Bedknife - 22in Standard- .126 Min. HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	RTC36165	TCU36165	Bed Knife - Razor Tool Steel 22 - Low Cut	1	
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R&R Razor Tool Steel Bedknives, Lifetime Guranteed

2	R130116	MT4846, UC18877	Bedknife - Razor Tool Steel - 22 Tournament Cut	1	
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Overhaul Kits and Tools

50	R101278T		Bedknife Screw Driver Tool	1	
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Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

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Other Parts Available

52	R33114-016	19M7162	Bolt - Hx HD 8mm x 1.25 x 15	2	
53	RTC35637	TCU24427, TCU35637	Panel - LH	1	
54	RTC35638	TCU24426, TCU35638	Panel - RH	1	
55	RUC22218	UC22218	Half Clamp	2	
58	RAUC13512	AUC13512, TCA18706	Adjuster	2	
59	R19M7804	19M7804	Bolt - Flanged Hex M10-1.5 x 40	4	
60	RM148268	M148268	Lock Nut	2	
61	R19M7866	19M7866	Bolt - Flanged Hex M8-1.25 x 20	2	
62	R500534		Bearing - with Cup	2	

Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:

63	RUC16102	TCU24949, UC16102	Cap	2	
64	RTC40491	TCU24683, TCU40491	Worm Gear	2	
70	RTC26729	TCU26729	Tube	1	
71	R254-79	JD8226	Cup - Bearing	2	

Detail Description: Use R254-79M installation mandrel to properly install race.:

72	R254-78	JD8188	Tapered Bearing Cone	2	
73	RET14566	ET14566	Seal - Reel	2	

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74	RTC23880	TCU23880, TCU28964	Compression Spring - Reel Bearing	1	
75	R40M7226	40M1862, 40M7226	Ring - Retaining	1	
76	RMT74	MT74	Bushing - Roller Bkt	2	
77	RTC28635	TCU24555, TCU28635	Eccentric	2	
78	R03M7194	03M7194	Bolt	2	
79	R101278	21M7194	Screw - Bedknife	13	
80	R14M7151	14M7151	Nut - Jam Roller Adj	2	
81	R03M7184	03M7184	Bolt - Carriage M8	2	
82	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2	
83	R170714	E14814	Fitting - Pressure Relief	2	
84	RTC24334	TCU24334	Retainer	2	
85	RH137328	H137328	Locknut	2	
86	RN168012	N168012	Washer - Spring	4	
87	RMT3016	MT3016	Bolt - Bed Bar	2	
88	RTC25223	TCU25223, TCU30798	Spherical Rod End	2	
89	RTC25394	TCU25394, TCU27453	Base	2	
90	RMT6517	MT6517	Label - Warning	1	
91	R03M7191	03M7191	Bolt - Carriage M10 x 25	4	

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92	R14M7517	14M7517	Locknut - 10mm x 1.5 ESNA	4	
93	RET16679	ET16679	Washer - Spring	8	
94	R14M7152	14M7152	Nut - 10mm x 1.5 Jam	2	
95	RTC25398	TCU25398	Compression Spring	1	
96	RAUC13891	AUC13891, TCA18291	Frame	1	
97	RR30587	30587, R30587	Pin - Dowell 1/4 Dia. x .75	2	
98	R19M7168	19M7168	Bolt - M10-1.5 x 30 mm Hex Head Class 8.8	2	
99	RUC13425	UC13425	Rod - Hardened	1	
100	RUC18211	TCU24461, UC18211	Bracket - LH	1	
101	RUC16109	TCU24461, UC16109	Bracket - RH	1	
102	RTC26458	TCU26458	Worm Gear	2	
103	RUC16137	TCU24955, UC16137	Adjuster	2	
104	RUC16108	TCU24460, UC16108	Bracket	2	

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